

Environmental Considerations and Battery Supply Chain Circularity

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Environmental History



- Soichiro Honda





NEW 2050 GLOBAL environmental target of carbon neutrality is on the same level as Safety.

The Power of Dreams

Honda Environmental History



Honda's sustainability story goes back 50 years when our engineers embraced the challenge of developing the first CVCC.



Blue Skies For Our Children Enabling future generations to experience the joy and freedom of mobility within a sustainable society. This is the essence of our environmental vision, and it's represented by our theme, "Blue Skies for Our Children."



1972

Honda announced CVCC, the first engine technology to meet U.S. Clean Air Act standards without the need for a catalytic converter.

1974

The 1975 model year Honda Civic CVCC was the first car to comply with the U.S. Clean Air Act solely through engine performance.

1986

The Civic CRX-HF was the first mass-produced 4-cylinder car to break the 50-mpg fuel economy mark.

1989

Honda becomes the first automaker in America to use waterborne basecoat paint in mass production, introducing the process in Ohio.

History to Honda Environmental Leadership



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Low All	est Emis sions of Full-Line OEMs	Fleet Average Fuel Economy Top Three – 39 of the last 46 Years		
Honda	29.1 14.5%	Fleet Average Fuel Economy		
Subaru	28,5 better than			
Hyundai	28.4 the industry	Iop Three – 39 of the last 46 Years		
Nissan	27.9			
Mazda	27.9	📕 1970s 🍈 🣥 🍊 ที่ได้ที่ได้ที่ได้ที่ได้ที่ได้		
Kia	27.7			
Toyota	27			
BMW	25.5			
All OEMs	25.4	1990s <u>TIATIATIATIATIATIATIATIATIATIATIA</u>		
VW	25.0			
Mercedes	23.4	s 2000s <u>πιατιατιατιατιατιατιατιάτια</u>		
GM	23.0			
Ford	23.0	SSS ZUIUS ᡤᄟᠩᢊᡅᡙᠭᡅᡅᡊᡊᡅᡅᡊᢊᡅᡊ <mark>᠓᠊᠋ᡢ</mark> ᡅᡅᡢ <mark>᠓᠋ᠷ᠓᠓᠘᠓᠓᠘᠓</mark>		
Stellantis	21.3			

*Source: U.S. EPA Automotive Trends Report

Triple Action to Zero

HONDA The Power of Dreams

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Honda's global Triple Zero approach to achieve zero environmental impact by 2050.



All separate categories and initiatives must be considered as a whole

Pathway to "Triple Zero" -- Resource Circulation HONDA The Power of Dreams

What is sustainable material?

Material with zero resources and waste risks within in the products lifecycle.



Minimize environment impact, maximize lifetime of components while saving cost.

Traditional concept of sustainability: Opportunity to pivot definition

Classification		Examples in Honda	Definitions	
Recycling Recycling of	Reuse (Parts)			 Reuse parts Reuse collected parts Use functional recovery parts (rebuilt parts, etc.)
exhaustible resources Fossil Derived Energy	Recycling material (Materials)	Duted in the market)	Battery	Reuse waste materials distributed in the market • Materials that can be highly purified when recycled
Minerals	Expansion of recycling resources	(Materials distri	(Harness)	Materials that can tolerate performance degradation due to impurities
		(High grade)	Aluminum (Wheel)	Reuse sorted/collected materials • Ensure performance/quality ⇒ Collect from specific parts
Material replacement Replace materials from exhaustible resources	Biomass material Replacement with renewable resources		11 Nylon (Tube) Ricinus (Non-edible)	Utilize renewable resources such as those derived from plants • Utilize within the range of renewable speed

2050 Sustainable material targets can be achieved by reusing parts, recycling waste and utilizing renewable resources starting 2030. Focus has always been on recycled material or sustainable material content, not the device as a whole

Pathway to "Triple Zero" -- Resource Circulation HONDA



Although AHM focuses on corporate CO₂ and through the end of life, transforming into a circular ecosystem is critical to achieve our total carbon neutrality. Since BEV's have a larger initial footprint compared to ICE, resources are critical for carbon reduction. Battery is the major contributor



Honda Electrification Strategies





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Joint Venture EV Battery Plant

Honda and LG Energy Solution's (LGES) joint venture (JV) battery plant will produce lithium-ion batteries that will exclusively power Honda and Acura EVs built in Honda auto plants.

- As part of the new EV Hub, Honda and LGES recently held the official groundbreaking ceremony for the new joint venture EV battery plant to be located in Fayette County, near Jeffersonville, Ohio.
- The two companies have committed to invest \$3.5 billion in the new JV facility. The overall investment of the two companies in the JV facility is projected to reach \$4.4 billion.
- The new facility, which will total over 2 million square feet, is scheduled to be completed by the end of 2024.
- With plans to create 2,200 jobs, the plant aims for approximately 40GWh of annual production capacity for the pouch-type lithium-ion batteries.



Industry Challenge:

800+ GWh of announced US battery production by 2030, all will need battery material resources

Honda Battery Related Roadmap





Most Auto OEM's will have a diversified battery portfolio, how will this affect circulatory?

Battery Value Chain Framework



Honda approach to be at the center of the value chain, not simply a buy/sell model

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Battery Resource Procurement and Resource Circulation HONDA The Power of Dreams

By leveraging a strategic partnership with Hanwa Co., Ltd., Honda will ensure stable procurement in the medium to long term, of essential metals such as nickel, cobalt and lithium.

Honda will stabilize its material procurement by utilizing recycled resources through partnerships with resource recycling businesses, including collaboration with Ascend Elements, Inc. and Cirba Solutions, as well as a comprehensive partnership with POSCO Holdings Inc.



Battery Resource Procurement: Li as an example

a strategic partnership with Hanwa Co., Ltd., Honda will ensure stable procurement in the medium t by utilizing recycled resources through partnerships with resources through partnerships with resources with Ascend Elements, Inc. and Cirba Solutions, as well as a m == cell HONDA will take an active role fully o linating from the center of a "h EM will operate differently, pre-PORTUGAL Production 900 **US HAS** UNITED STATES Reserves 60 00 Production ND Resources 0.27 Mt Reserves Operators Felmica (Grupo Mota) SIGNIFICANT Resources 7,9 M ZIMBABWE LITHIUM Production 1 200 Reserves 220 00 Resources 0,50 M BRAZIL RESOURCES Production 1 900 0.5% Reserves 95 000 Estimated at 7.9Mt Resources 0,47 Mt Operators Brazilian Lithium



Source: U.S. Geological Survey, Mineral Commodity Summaries, January 2021 Map created by IFP Énergies Nouvelles with Mapchart.net

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US Opportunity:

Battery Resource Procurement and Resource Circulation HONDA

Coupled with government incentives, there is an opportunity to increase N.A. Lithium production from proven reserves

Battery Resource Procurement: Li as an example

Hard Rock Mining and Evaporation Ponds have environmental implications



Geothermal Brine Streams Possible alternative lithium recovery methods with less environmental impact to mining and evaporation ponds





Oil/Gas Brine Streams



Industry Challenge:

We must develop domestic sources for the critical raw materials with minimal impact to the environment

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Battery Resource Circulation: Recycling

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News Release

Honda and Ascend Elements Reach Basic Agreement to Collaborate Toward Stable Procurement of Recycled Lithiumion Battery Resources in North America

February 27, 2023 Corporate

TOKYO, Japan, February 27, 2023 – Honda Motor Co., Ltd. today announced that it has reached a basic agreement with Ascend Elements, Inc., a U.S.-based company with expertise in



Material Processing 🗸 Services 🖌 Products 🗸

Cirba Solutions Announces Agreement with Honda

/ News

- Will establish a Strategic Alliance with Cirba Solutions to collect, process, and return sustainable raw material feedstock to Honda's battery supply chain for use in future EV batteries
- Will leverage Cirba Solutions' expertise in processing and extracting critical materials from recycled battery components





Two different approaches to returning critical resources such as Nickel, Cobalt and Lithium to the battery supply chain

Ideal EV Battery Value Chain Overview



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EV Battery value chain upstream of EV Sales has developed with volume to soon enable development of downstream execution of a closed 'energy loop'



Holistic Approach to Energy and Mobility

Strategy – Pathway to "Triple Zero"



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Carbon reduction and electrification go hand in hand. Stored energy has to balance with mobility for battery raw materials

Honda SmartCharge™

Honda SmartCharge allows Clarity BEV and PHEV customers to charge their electric vehicles in a way that seeks to maximize their use of renewable energy and minimize their contribution to peak energy demands, all while earning rewards.





Opens up V2G and V2X opportunities

Industry Challenge:

How are smart opportunities integrated into different OEM/EVSE/Building and Grid Systems



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Renewable Energy Generation \rightarrow Storage / V2X Opportunity

Renewable energy generation capacity needs to be ~3x to 5x of average demand. But curtailment harms the business model! Need massive energy storage \rightarrow Hydrogen, V2X, Generation Responsive Demand



Figure 1: California ISO Renewable Curtailments

Challenge: Where are the battery materials most valuable in the future (in vehicle...second application...supply chain)

Stationary Fuel Cell Power Station

In 2023, Honda began demonstration operation of a stationary fuel cell (FC) power station that supplies clean and quiet emergency backup power to the data center on the company's campus in Torrance, Calif.

- The FC unit has a capacity of approximately 500 kW and reuses the fuel cell systems of previously leased Honda Clarity Fuel Cell vehicles.
- Future stationary FC units intended for commercialization will utilize Honda's nextgeneration fuel cell system jointly developed with General Motors.
- In the coming years, Honda will begin applying a next-generation stationary fuel cell system to Honda manufacturing facilities and data centers globally.







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"Instead of being afraid of the challenge and failure, be afraid of avoiding the challenge and doing nothing."

- Soichiro Honda





Questions?