



U.S. Department of Energy

Categorical Exclusion Determination Form

Submit by E-mail

Proposed Action Title: Argonne National Laboratory -- A ZERO-EMISSION PROCESS FOR DIRECT REDUCTION OF IRON BY HYDROGEN PLASMA IN A ROTARY KILN REACTOR

Program or Field Office: Advanced Research Projects Agency - Energy

Location(s) (City/County/State): Lemont, IL; Urbana, IL; East Chicago, IN

Proposed Action Description:

Funding will support the project team's small-scale research and development activities to develop and test a continuous hydrogen plasma process for reducing iron ore to iron as part of the steel manufacturing process that leads to higher energy efficiency, significantly reduces CO₂ emissions, and lowers cost compared to both the blast furnace (BF) and direct reduction of iron (DRI) processes. Specifically, the project team will (1) design and fabricate a plasma rotary kiln reactor system; (2) test and optimize the system operating parameters to improve iron ore reduction efficiency; and (3) complete refined techno-economic analysis to validate cost savings and life cycle analysis to quantify the CO₂ emissions associated with the hydrogen-plasma process. If successful, the project team's novel hydrogen plasma process will reduce energy consumption by 45% compared to the blast furnace process and by approximately 15% compared to a Hydrogen Direct Reduction of Iron (H₂-DRI) process.

Project activities will be conducted at existing facilities at Argonne National Laboratory (Lemont, IL), University of Illinois at Urbana Champaign (Urbana, IL), and ArcelorMittal R&D (East Chicago, IN) designed for the applicable activities. Project tasks will be conducted in accordance with established safety and materials/waste management protocols and pursuant to applicable Federal, State, and local regulatory requirements. No modifications will be made to existing facilities to accommodate the proposed work.

Categorical Exclusion(s) Applied:

B3.6 - Small-scale research and development, laboratory operations, and pilot projects

B3.15 - Small-scale indoor research and development projects using nanoscale materials

For the complete DOE National Environmental Policy Act regulations regarding categorical exclusions, including the full text of each categorical exclusion, see Subpart D of [10 CFR Part 1021](#).

Regulatory Requirements in 10 CFR 1021.410(b): (See full text in regulation)

☒ The proposal fits within a class of actions that is listed in Appendix A or B to 10 CFR Part 1021, Subpart D.

To fit within the classes of actions listed in 10 CFR Part 1021, Subpart D, Appendix B, a proposal must be one that would not: (1) threaten a violation of applicable statutory, regulatory, or permit requirements for environment, safety, and health, or similar requirements of DOE or Executive Orders; (2) require siting and construction or major expansion of waste storage, disposal, recovery, or treatment facilities (including incinerators), but the proposal may include categorically excluded waste storage, disposal, recovery, or treatment actions or facilities; (3) disturb hazardous substances, pollutants, contaminants, or CERCLA-excluded petroleum and natural gas products that preexist in the environment such that there would be uncontrolled or unpermitted releases; (4) have the potential to cause significant impacts on environmentally sensitive resources, including, but not limited to, those listed in paragraph B(4) of 10 CFR Part 1021, Subpart D, Appendix B; (5) involve genetically engineered organisms, synthetic biology, governmentally designated noxious weeds, or invasive species, unless the proposed activity would be contained or confined in a manner designed and operated to prevent unauthorized release into the environment and conducted in accordance with applicable requirements, such as those listed in paragraph B(5) of 10 CFR Part 1021, Subpart D, Appendix B.

☒ There are no extraordinary circumstances related to the proposal that may affect the significance of the environmental effects of the proposal.

☒ The proposal has not been segmented to meet the definition of a categorical exclusion. This proposal is not connected to other actions with potentially significant impacts (40 CFR 1508.25(a)(1)), is not related to other actions with individually insignificant but cumulatively significant impacts (40 CFR 1508.27(b)(7)), and is not precluded by 40 CFR 1506.1 or 10 CFR 1021.211 concerning limitations on actions during preparation of an environmental impact statement.

Based on my review of the proposed action, as NEPA Compliance Officer (as authorized under DOE Order 451.1B), I have determined that the proposed action fits within the specified class(es) of action, the other regulatory requirements set forth above are met, and the proposed action is hereby categorically excluded from further NEPA review.

NEPA Compliance Officer: William Bierbower (Approved via Email)

Date Determined: 03/22/2022