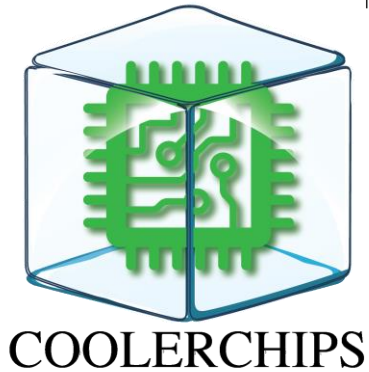


# Delivering energy and exergy efficiency in the converged 5G RAN/EDGE compute network

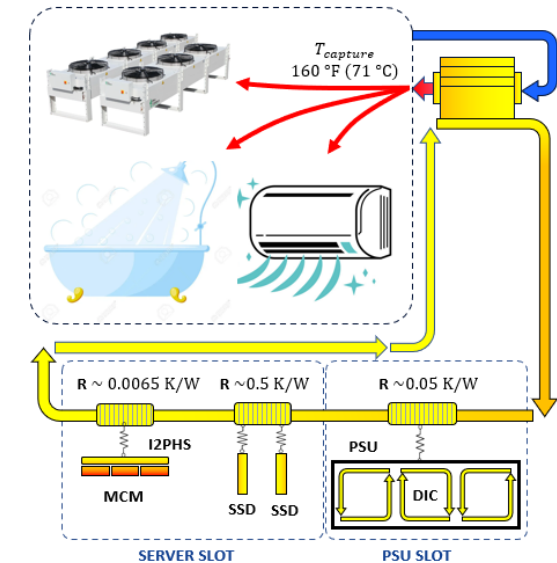
Todd Salamon (PI), Nokia Bell Labs

Team Members: University of Illinois at Urbana-Champaign



## Project Vision

- We are solving the combined challenges of edge server densification and energy efficiency by developing a highly efficient thermal energy architecture that allows heat capture  $\geq 160\text{ }^\circ\text{F}$  ( $\sim 71\text{ }^\circ\text{C}$ ) for economic heat reuse.



COOLERCHIPS Kickoff Meeting  
October 18 & 19, 2023



Total Project Cost:	\$2.78M
Length	36 mo.

# Brief COOLERCHIPS Project Overview

Fed. funding:	\$2.78M
Length	36 mo.

Team member	Location	Role in project, core competencies
Nokia Bell Labs (NBL)	Murray Hill, NJ	<b>Role:</b> System and component development <b>Core competencies:</b> two-phase heat transfer; advanced packaging and integration; system-level testing
University of Illinois (UIUC)	Urbana-Champaign, IL	<b>Role:</b> Enhancing component-level liquid cooling <b>Core competencies:</b> heat transfer; surface enhancement techniques for improved flow boiling; immersion cooling

## Context/history of the project

- **How project came together:** Leverage NBL's and UIUC's core competencies to develop a high-performance thermal management system for edge computing applications
- **Enabling features:** Completely passive, self-regulating thermal management system based on two-phase thermosyphon and advanced integration
- **Bigger vision:** Enable scalable path to increased heat server heat densities while reducing TUE and reusing captured heat
- **Goal/success criterion:** Demonstrate heat capture  $\geq 160$  °F ( $\sim 71$  °C) and reuse with 3X to 4X increase in server heat density

# Concept Detail

- ▶ Our innovation: Passive system with highly-integrated liquid cooling
- ▶ Key performance metrics:

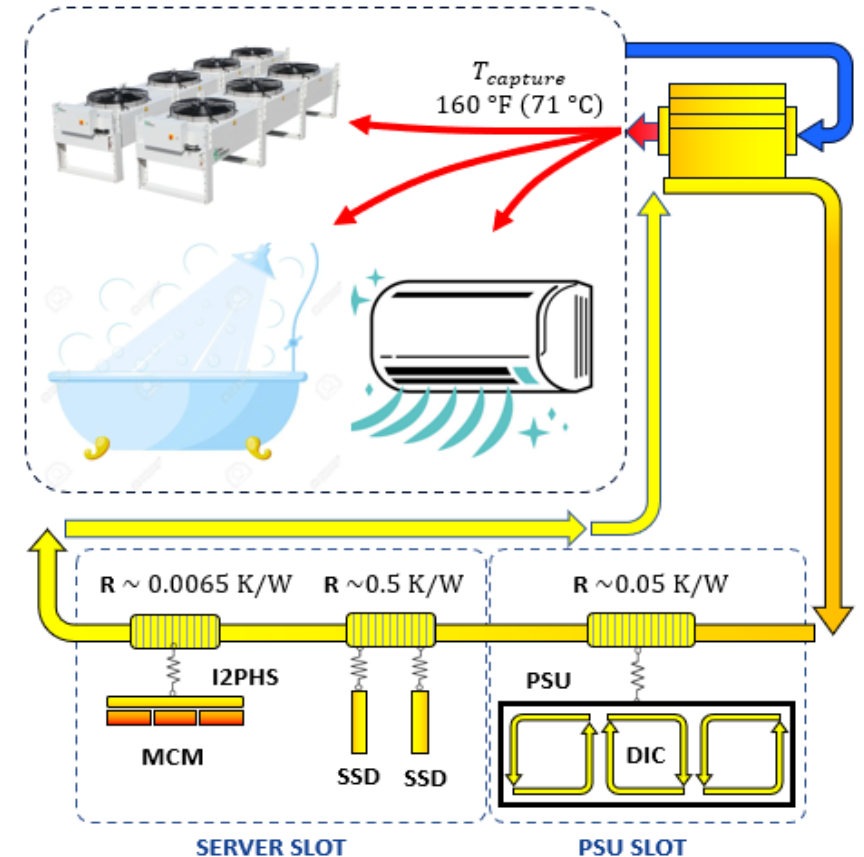
Metric	State of the Art	Proposed	Unit
Heat capture temperature, $T_{capture}$	~15 (~59)	> 71.1 (160)	°C (°F)
Compute node heat density <sup>1</sup> , $Q_{server}'''$	~96	≥ 274	kW/m <sup>3</sup>
Heat capture efficiency, $\eta_{capture}$	>90	> 90	%
DC TUE ( $\equiv P_{total} / P_{IT}$ )	1.4	≤ 1.09	-
DC WUE ( $\equiv$ DC water usage / $P_{IT}$ )	1.8	0	L.kWh <sup>-1</sup>
Chip cooler performance, $R_{chip-to-cooler}$	0.015	0.0065	C.W <sup>-1</sup>

- ▶ Technology commercialization routes: Develop supply chain leveraging licensing, partnering / spin-out and In-house offering
- ▶ Simulation tool:
  - Utilizing in-house two-phase thermo-fluidic simulation tool
  - Enhancements for 3D heat spreading, plenum effects, and system simulation

- ▶ Thermal test vehicle: 1000 W multi-chip module (MCM)

$${}^1 Q_{server}''' \equiv \frac{P_{server}}{V_{server}} = \frac{P_{IT} + P_{PSU} + P_{Cool}}{V_{server}}$$

System architecture



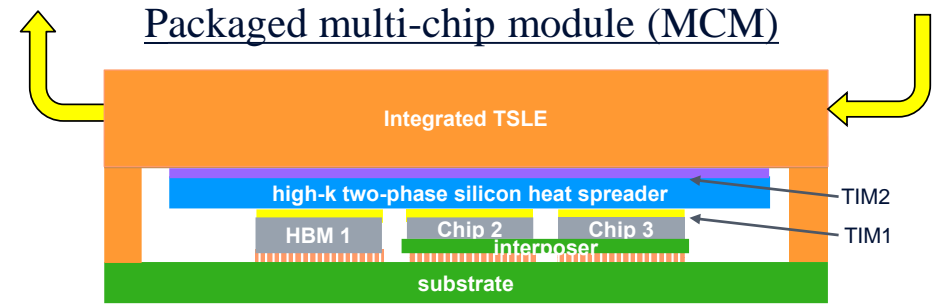
# Concept Detail

- ▶ Our innovation: Passive system with highly-integrated liquid cooling
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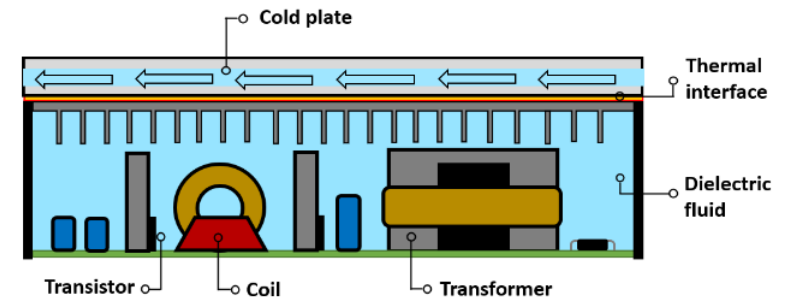
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## Immersion cooled power supply (PSU)



# Concept Detail

- ▶ Our innovation: Passive system with highly-integrated liquid cooling
- ▶ Key performance metrics:

Metric	State of the Art	Proposed	Unit
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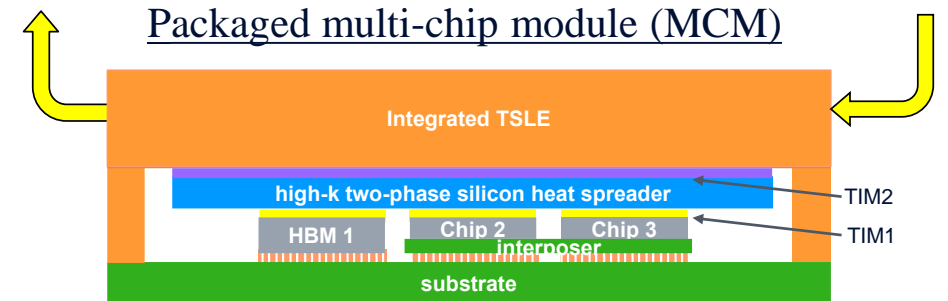
- ▶ Technology commercialization routes: Develop supply chain leveraging licensing, partnering / spin-out and In-house offering

## Simulation tool:

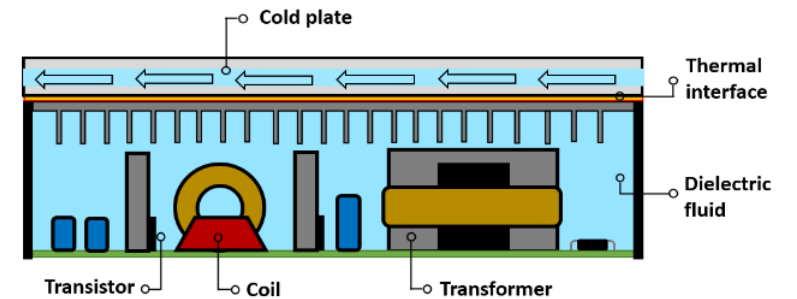
- Utilizing in-house two-phase thermo-fluidic simulation tool
- Enhancements for 3D heat spreading, plenum effects, and system simulation

## Thermal test vehicle: 1000 W multi-chip module (MCM)

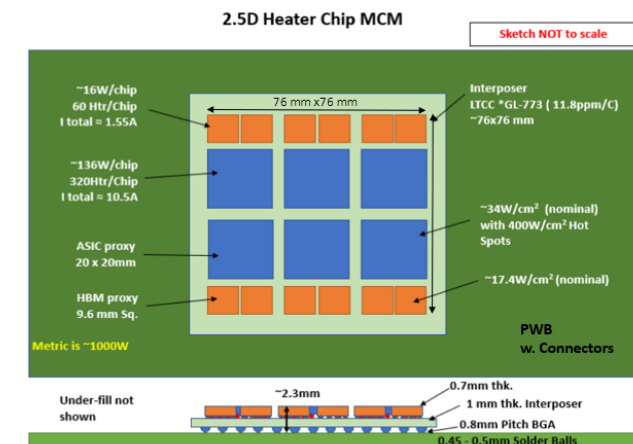
$$^1 Q_{\text{server}}^m \equiv \frac{P_{\text{server}}}{V_{\text{server}}} = \frac{P_{\text{IT}} + P_{\text{PSU}} + P_{\text{Cool}}}{V_{\text{server}}}$$



## Immersion cooled power supply (PSU)



## Thermal test vehicle



# Task Outline & Technical Objectives

## ▸ Primary tasks

Tasks	Timeline	Year 1				Year 2				Year 3			
		Q1	Q2	Q3	Q4	Q5	Q6	Q7	Q8	Q9	Q10	Q11	Q12
1. System requirements		█											
2. Thermal test vehicle		█	█	█	█	█	█						
3. In-package heat spreader		█	█	█	█	█	█	█					
4. Enhanced 2P evaporator		█	█	█	█	█	█	█					
5. PSU and SSD cooling		█	█	█	█	█	█	█	█				
6. Two-phase test beds		█	█	█	█	█	█	█					
7. System level demo								█	█	█	█	█	█
8. Tech-to-Market		█	█	█	█	█	█	█	█	█	█	█	█

## ▸ Major project targets and deliverables

- 1000 W MCM thermal test vehicle
- Surface enhanced two-phase evaporator with  $R_{\text{chip-to-cooler}} \leq 0.0065 \text{ C/W}$
- Overall system demonstration

# Task Outline & Technical Objectives

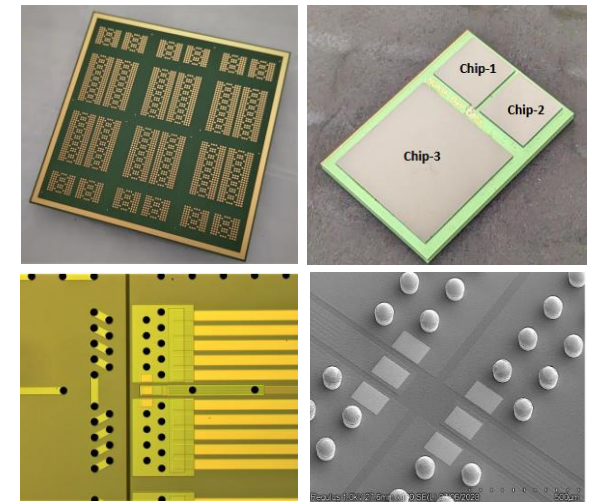
## ▸ Primary tasks

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4. Enhanced 2P evaporator		▶											
5. PSU and SSD cooling		▶											
6. Two-phase test beds		▶											
7. System level demo								▶					
8. Tech-to-Market		▶											

## ▸ Major project targets and deliverables

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- Overall system demonstration

## Images of MCM components



# Task Outline & Technical Objectives

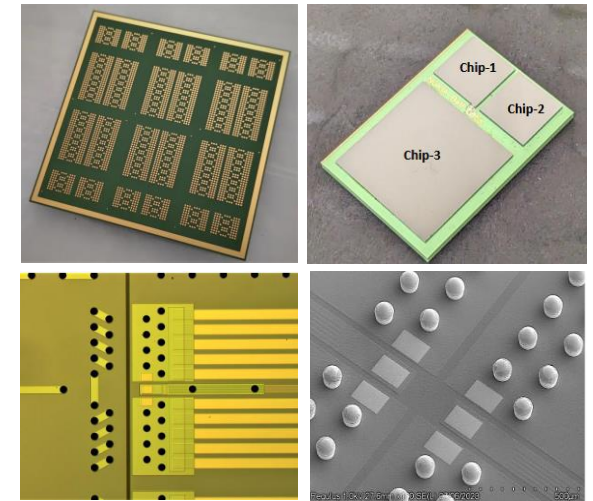
## Primary tasks

Tasks	Timeline	Year 1				Year 2				Year 3			
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1. System requirements		█											
2. Thermal test vehicle		█											
3. In-package heat spreader		█											
4. Enhanced 2P evaporator		█											
5. PSU and SSD cooling		█											
6. Two-phase test beds		█											
7. System level demo								█					
8. Tech-to-Market		█											

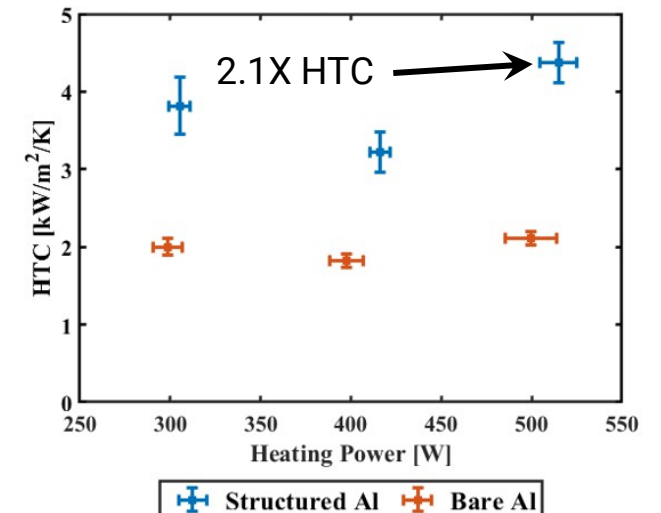
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- 1000 W MCM thermal test vehicle
- Surface enhanced two-phase evaporator with  $R_{\text{chip-to-cooler}} \leq 0.0065 \text{ C/W}$
- Overall system demonstration

## Images of MCM components



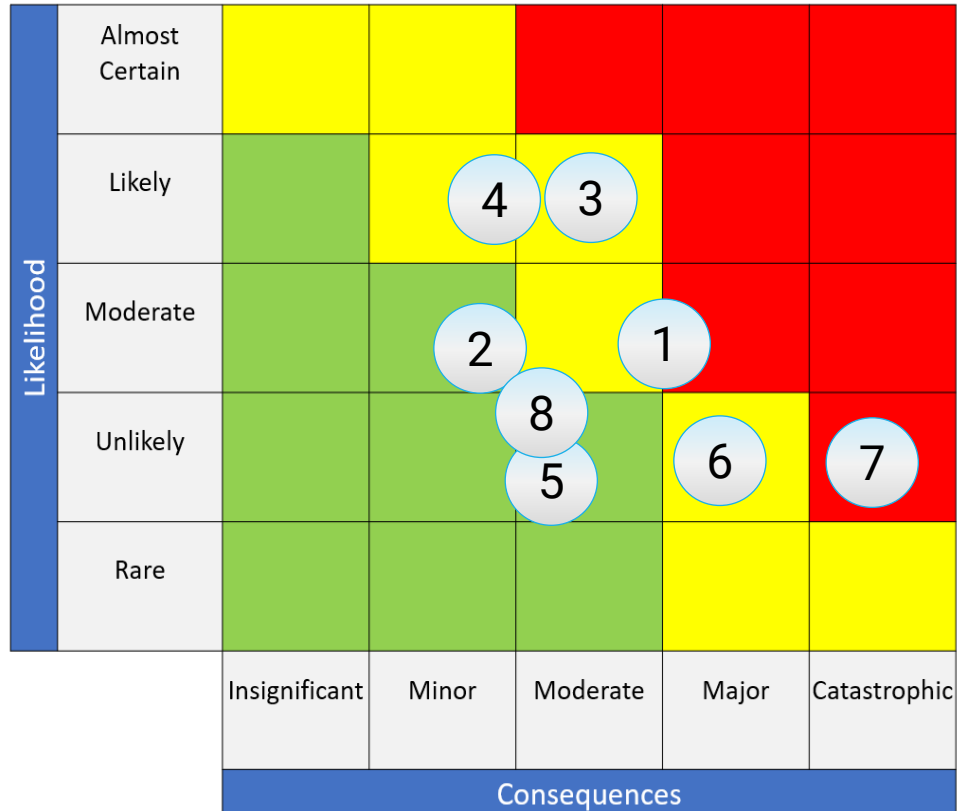
## Enhanced evaporator performance





# Challenges and Risks

## Primary technical and commercialization risks



## Risk Status

Risk	#
Thermomechanical stress	1
Heat capture efficiency	2
2P IHS integration	3
Evaporator performance	4
MCM test bed	5
TCO advantage	6
System thermofluidic reliability	7
Sliding interface reliability	8

# Technology-to-Market Approach

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- ▶ *What is our commercialization plan?* Develop supply chain to support edge computing application
  - Licensing
  - Partnering / spin-out
  - In-house development and offering
- ▶ *How will it lead to further follow-on investment?*
  - Stakeholders will provide additional development resources to commercialize
- ▶ *What are the anticipated first markets? What are the market requirements in terms of cost and performance?*
  - Targeting EDGE DC market. Total cost of ownership (TCO) less than air- and single-phase liquid cooling. Performance allowing significant rack (>100 kW) and site densification.
- ▶ *What are the anticipated long-term markets? What are the market requirements in terms of cost and performance?*
  - Long-term market would target larger-scale data centers. Total cost of ownership (TCO) less than air- and single-phase liquid cooling. Performance allowing significant rack (>100 kW) and site densification.

# Needs and Potential Partnerships

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- ▶ *Please list any additional current needs for your project: resources, expertise, etc.*
  - Thermofluidic modeling and simulation of two-phase flow (potential for partnering / collaboration)
    - Example areas: Component modeling (e.g., heat exchangers, condensers, etc.), model validation, system simulation, device modeling (e.g., oscillating heat pipes)
  - Discussions with large-scale data center operators on cooling system requirements, operational considerations, etc.
- ▶ *Please list any anticipated needs following the completion of the award*

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# Q & A



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