

# The Future of Mining

## *Unlocking Sustainable, Secure Minerals and Metals Supply Chains*

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# The Future of Mining

- The Urgency of Now
- Technical & Structural Challenges
- Reimagining Mining – Our Opportunity
- The Mine of the Future – Our Core Principles
- Case Studies
- Mining Ecosystem Redevelopment:
  - People
  - Systems & Processes
  - Science, Technology & Innovation
- Closing - Vision



# The Urgency of Now

- Growing demand for minerals for the economy: energy, healthcare, defense, advanced technology, ...
- Supply chain vulnerabilities + dependence on China
- Legacy issues: industry practices and environmental issues have eroded public trust
- Knowledge & workforce gaps in mining
- Lack of appreciation for the role mining plays in modern life
- Lack of awareness that modern mining will employ new technologies and sustainable practices to protect the environment and communities



# All the Metals We Mined in 2022

The world produced almost 2.8 billion tonnes of metal in 2022.

## METALS VS ORES

### ORES

are naturally occurring rocks that contain metals or metal compounds.

### METALS

are the valuable parts of ores that can be extracted and sold.

### LARGEST END-USE

- Steelmaking
- Construction
- Chemicals
- Energy/Batteries
- Alloying Agents
- Magnets
- Electronics
- Others

### IRON ORE

**2,600,000,000 TONNES\***

= 1,000,000 tonnes

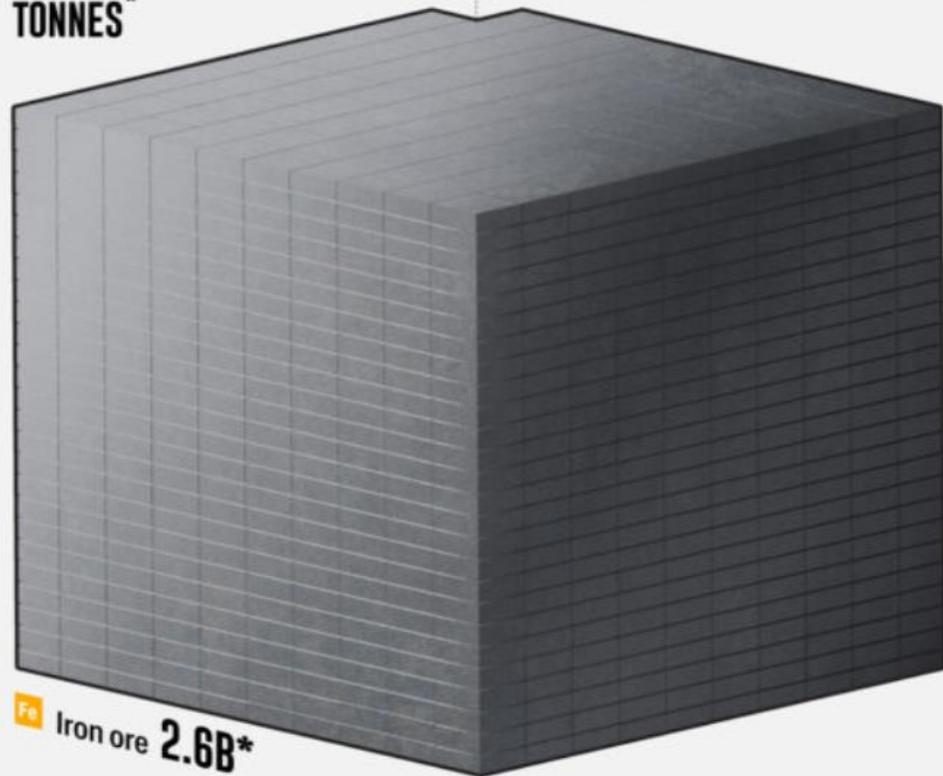
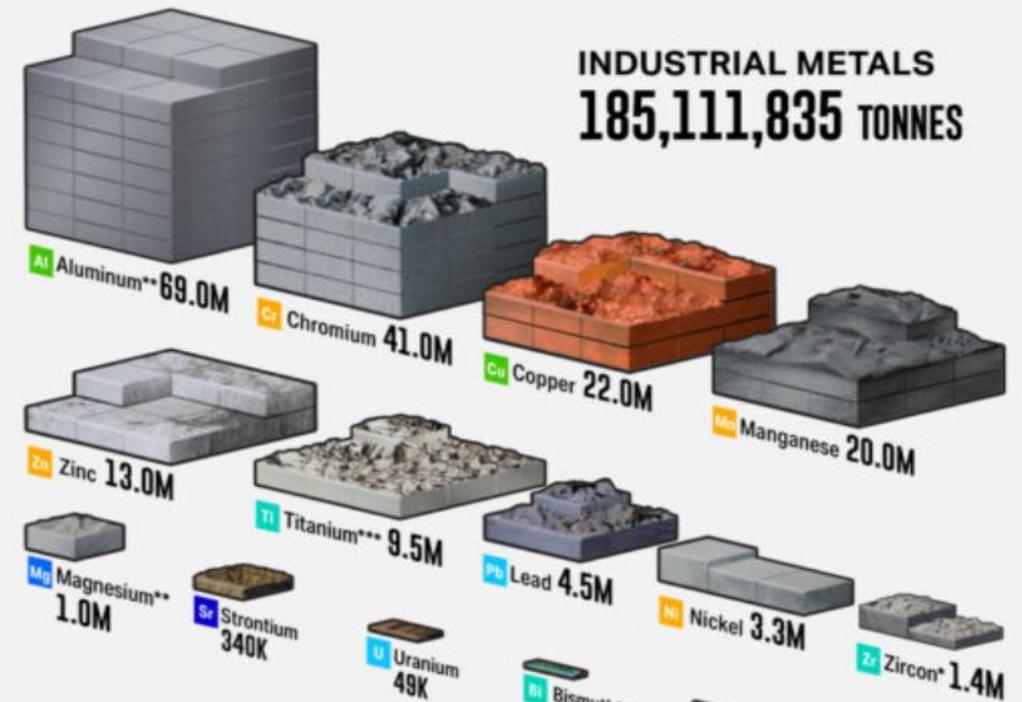


Image: visualcapitalist

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## INDUSTRIAL METALS 185,111,835 TONNES



## TECHNOLOGY AND PRECIOUS METALS 1,500,008 TONNES



\* Usable ore: 2,600,000,000 tonnes; Iron content: 1,600,000,000 tonnes.

\*\* Smelter/refinery production.

\*\*\* Represents titanium mineral concentrate production.

Source: USGS Mineral Commodity Summaries (2023)

# Mining in the Future: Meeting Urgent Needs



**Critical materials are essential to the technologies we rely on every day**

**National Security**

**Advanced Technologies**

**Energy**

**Healthcare**

**Transportation**



# Copper Production – Global Demand Growth

## Demand for copper to dramatically outstrip supply within decade

International Energy Agency says it is 'time to sound alarm' over future shortages of metal needed for low-carbon transition

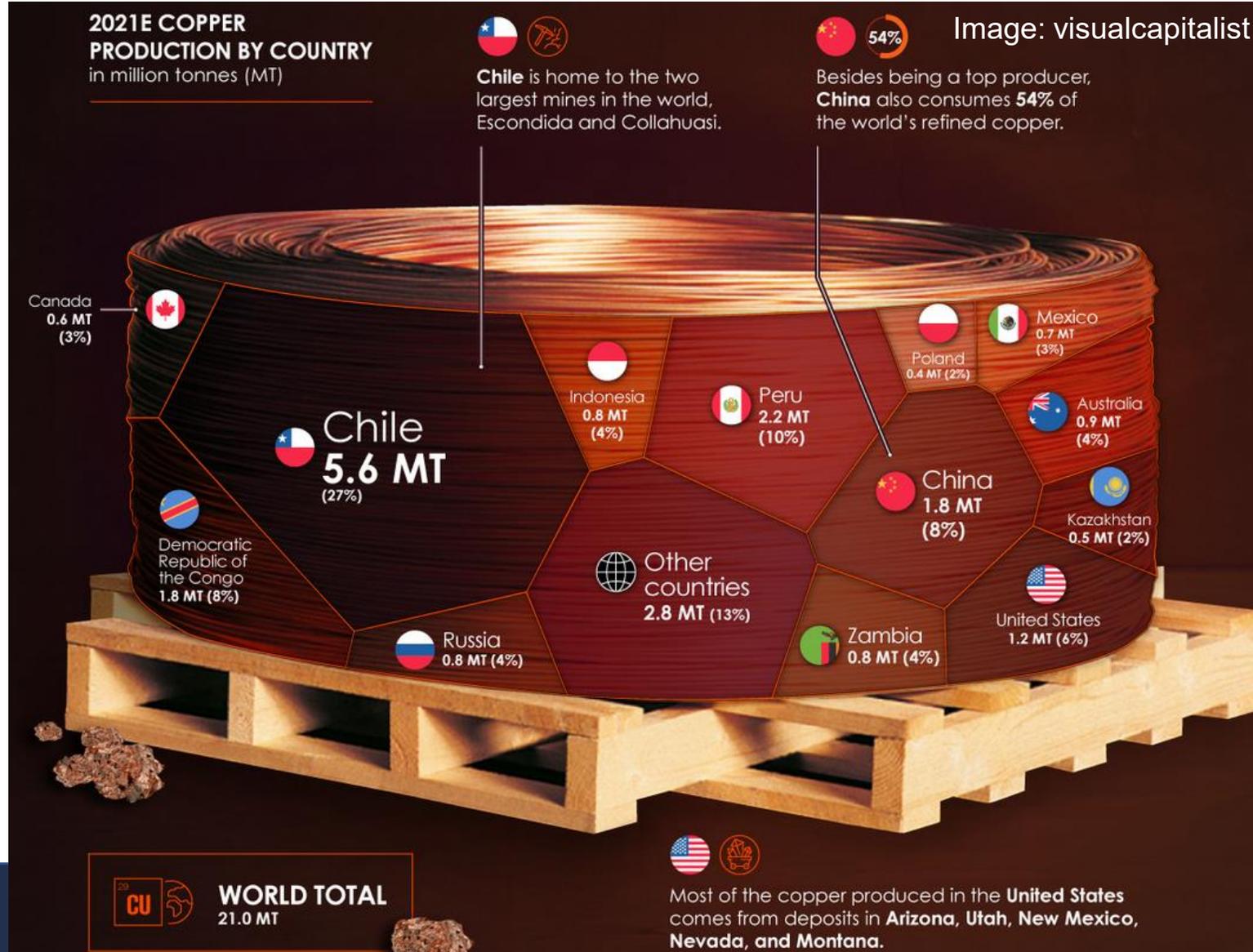
## Miners need to invest over \$100 billion to meet copper demand

Cecilia Jamasnie | March 31, 2022 | 4:44 am Intelligence Markets News Suppliers & Equipment Top Companies Africa Asia Australia Canada Latin America Copper



The world needs eight projects the size Escondida in Chile, the world's largest copper mine, in the next eight years. (Image of Escondida courtesy of BHP.)

Copper industry needs to invest >\$100B to build mines able to close annual supply deficit of 4.7 million tons by 2030.



Artwork: Dillon Marsh

## Palabora Mine, ZA



~4 million tons of Cu



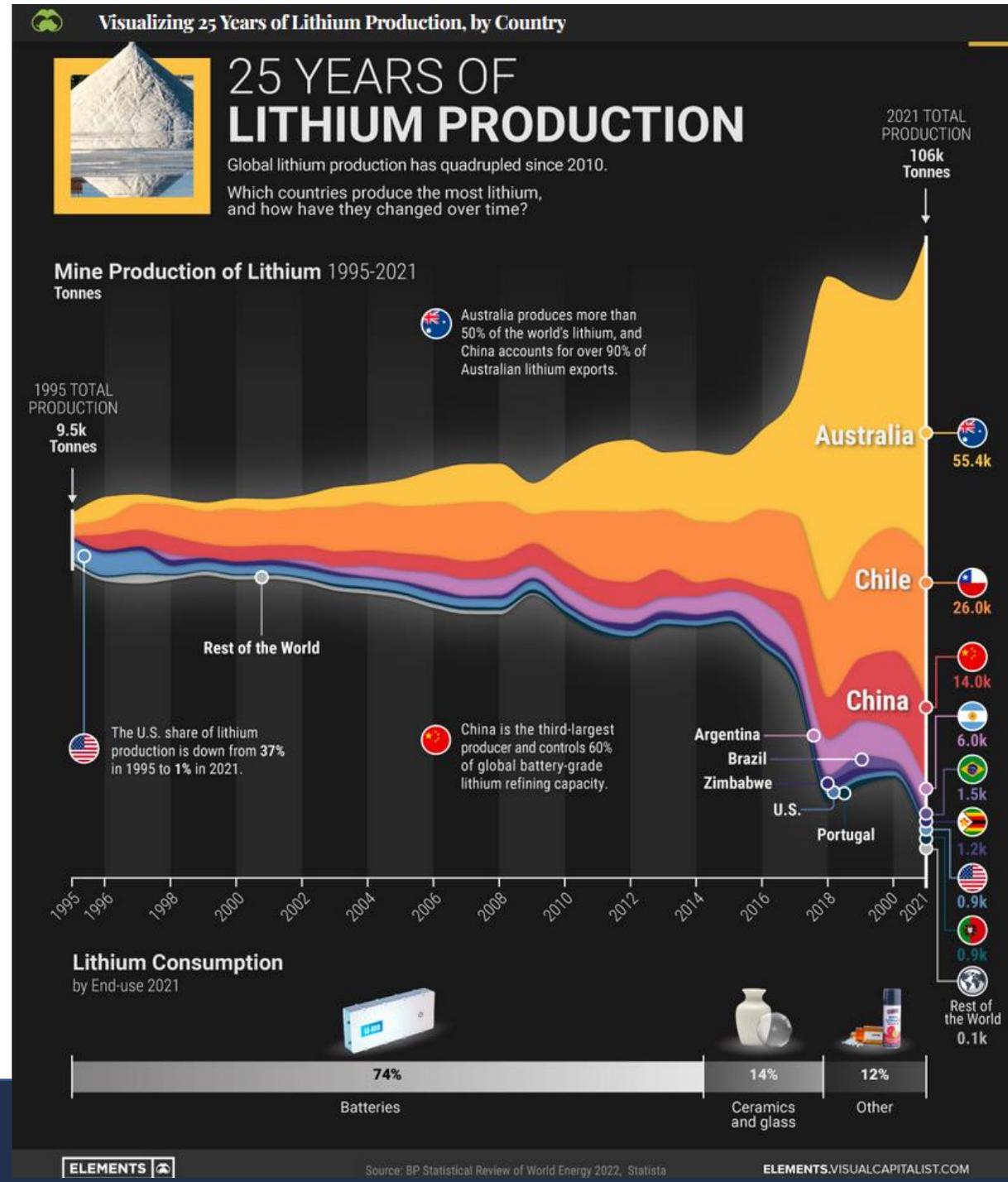
EV market requires  
~2 million tons of Cu/yr



# Lithium

Supply for  
energy storage,  
mobility,  
electrification

Image: visualcapitalist



# The Mine of the Future – Our Core Principles

- Resource efficient, profitable, and net-positive for environment and communities
- Interdisciplinary effort across science, engineering, and social sciences
- Sustainable and circular: total mining, waste to value
- Transformative technologies: digital, robotics, AI/ML leverage, sensor-directed, brine extraction, etc.
- People-centered: socioeconomic, historical, and cultural understanding





# Restoring Public Trust

Mining: Legacy of negative environmental impacts.

The Mine of the Future must restore public trust through sustainable and community-centered practices.

The Mine of the Future will employ new technologies that:

- Use and recycle mine wastes into new products
- Improve safety
- Minimize the impact of mining on the environment
- Visibly deliver positive benefits to communities, society and the economy.

# Technical & Structural Challenges



Critical minerals: Each mineral is its own unique challenge; U.S. lists represent 55+ different challenges



Diverse supply options needed: new mines, imports, byproducts, mine wastes processing, recycling, new materials



Technological innovation required across the entire value chain



Barriers: permitting complexity, small opaque markets, limited domestic processing capacity, long timelines

# Reinventing Mining – Our Opportunity

**Mines' thesis: *Reimagine the entire minerals and materials value chain***

- Research, development and innovation
- Talent development
- Policy leadership
- Academic, industry, government and philanthropic partnerships



Edgar Mine - Experimental Station

# The World looks to Mines for the Future of Mining



Edgar Mine at Colorado School of Mines

**Mines educational and research expertise span the full mining and minerals lifecycle**

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Exploration

Extraction

Production & Co-  
Production

Processing

Tailings

Mine Closure &  
Reclamation

Water Management

Recycling

Community  
Engagement

Minerals Workforce

Mineral Economics

Public Policy &  
Geopolitics

National Security

# Case Study: Turning Risk into Resource – Mine Tailings

- Innovation in tailings and waste processing
- Example: transforming mine waste into value-added products with secondary extraction of critical materials



# Mine Tailings



Antamina Mine  
Copper/Zinc  
Peru

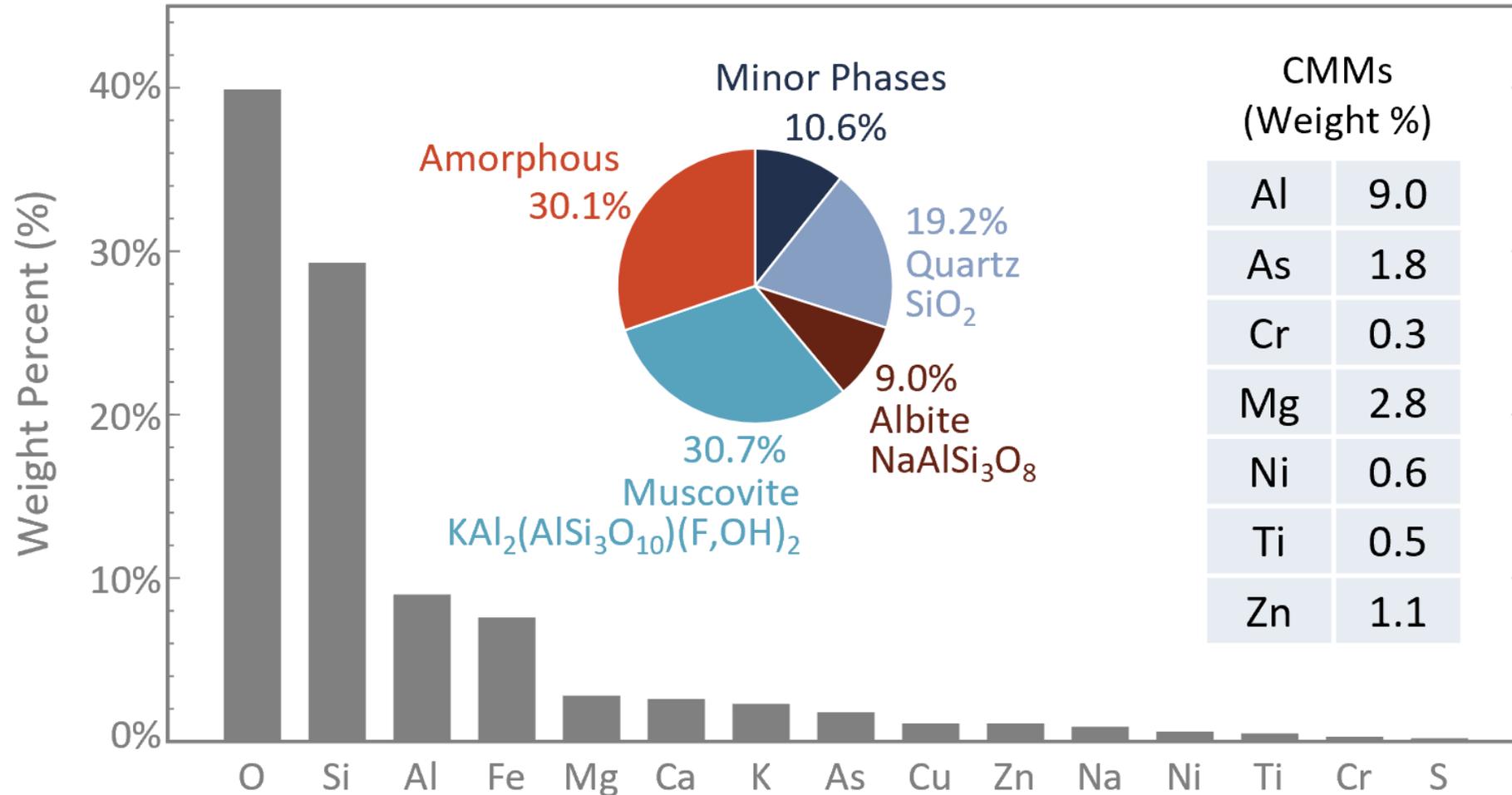
# Mine Tailing Storage



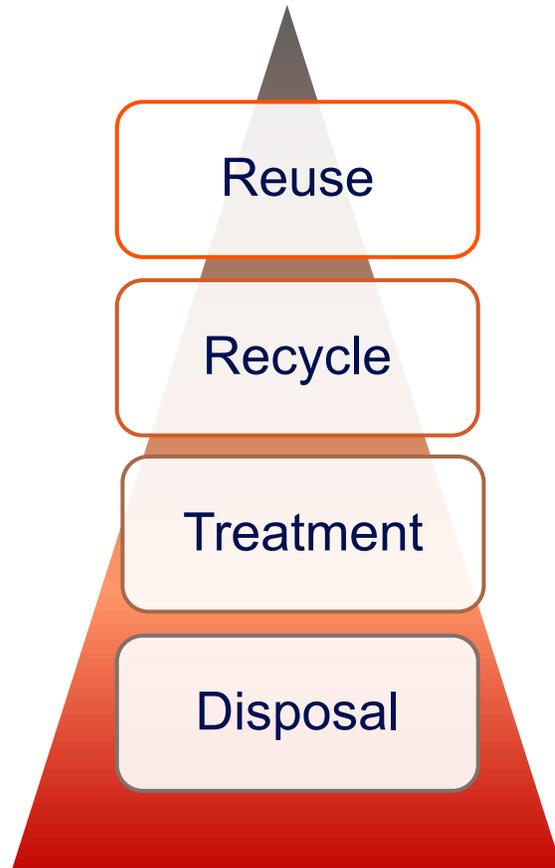
# Mine Tailings Dam Failures and Hazards



# Tailing Characterization – More CMM Value Available



# Reuse of Mine Tailings

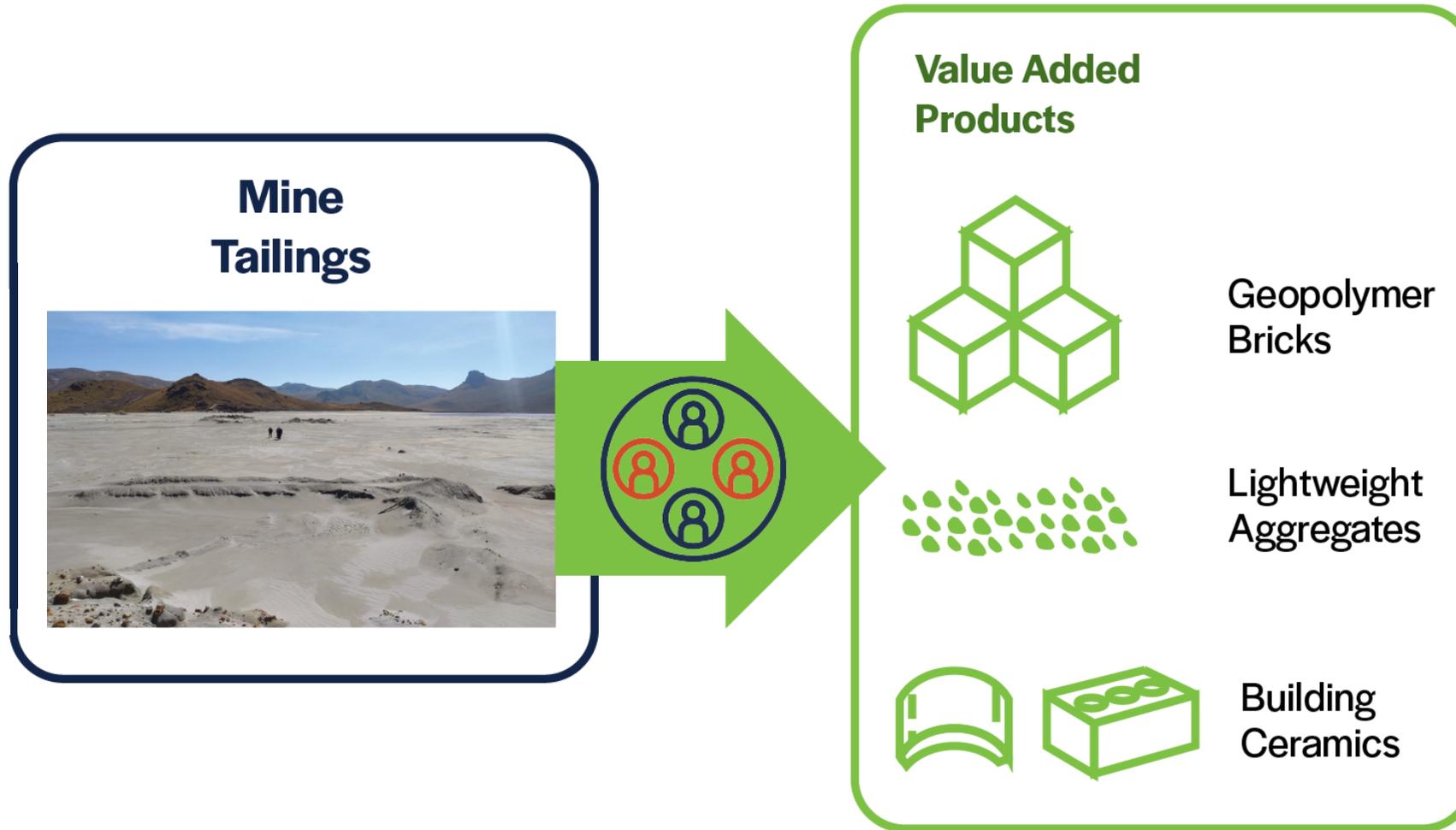


**Waste Hierarchy**



**Reuse Benefits**

# Reuse of Mine Tailings



# Reuse of Mine Tailings

## Mine Tailings (MTs)

### Environmental & Human Impacts:

- Land Occupation
- Acid Mine Drainage
- Leaching of Heavy Metals
- Air Pollution and Health Impacts
- Erosion
- Land Instability and Dam Failures
- Soil and Water Contamination

## Community Engagement



## Sustainability Assessment



## Geopolymer Bricks

## Value Added Products



## Lightweight Aggregates



## Ceramic Tiles

## Overview

### Motivation

Reuse of CMM MTs

Circular Economy

Community Benefits

### Goals

Value-added Products

Sustainable, durable, economical products

Continuous process with TRL 4

### Objectives

Develop production processes

Meet target performance metrics

Optimization of processes

### Tasks

Collection & Pre-treatment of MTs

Geopolymer brick extrusion

Pelletization of LWA

Machine Learning

Ceramics production

Life Cycle Assessment

Techno-Economic Analysis

Community Engagement

# Ecosystem Redevelopment – People



**People: *Rebuild technical workforce and accelerate capacity development***

- The talent gap and need for modern mining education
- Training students in tech, policy, sustainability, and engagement
- Role in shaping the next generation
- Consistent community engagement to help change perceptions and bolster workforce

# U.S. Mining Workforce

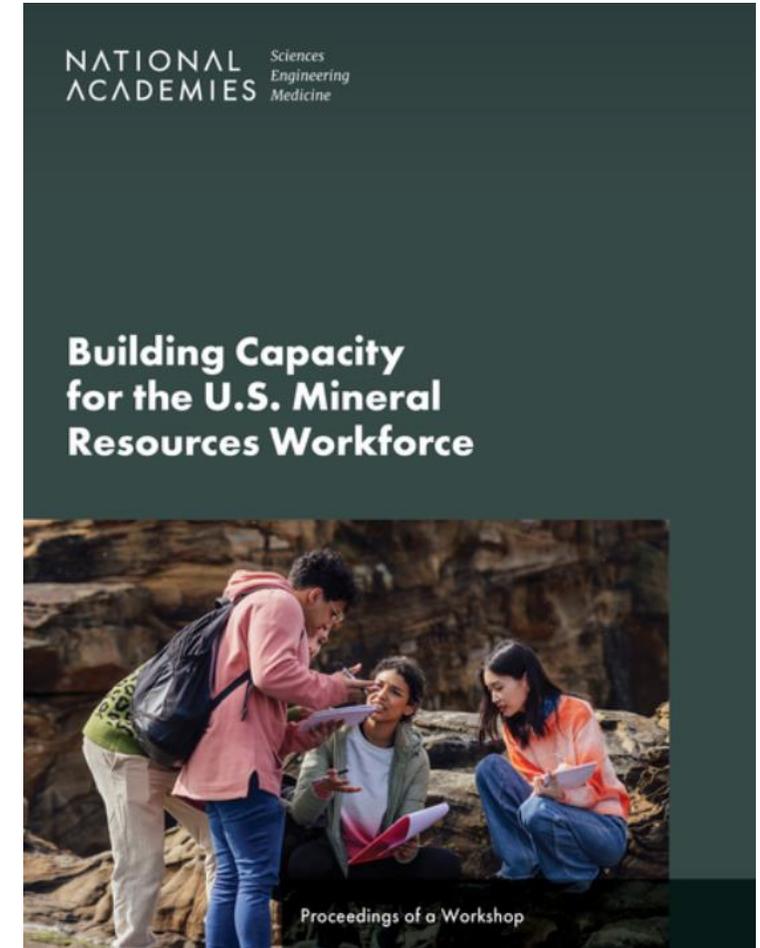
***Meeting the needs of the economy and energy requires more mining – and mining innovation***

- Half of the current U.S. mining workforce (~221,000 workers) will be eligible for retirement by 2030
- U.S. conferred 327 mining and mineral engineering degrees in 2020
- 2023-4: 590 enrollments in U.S. undergrad programs, 126 graduates
- Industry demand: 400-600 per year
- Number of U.S. mining & mineral engineering schools: 15



# U.S. Competitiveness

- Address workforce gaps to rebuild global competitiveness in mining, minerals and metals processing.
- Invest in R&D (public & private)
- Credibly establish positive industry image, enhance recruitment
- Global McKinsey study of people aged 15 to 30 years: 70% “*definitely wouldn’t*” or “*probably wouldn’t*” work in mining



<https://doi.org/10.17226/27733>



# Mining Schools Act

- Bipartisan Legislation re-introduced in the Senate and House in April of 2025
  - S. 1130—Introduced by Sen. John Barrasso (R-WY) and Sen. John Hickenlooper (D-CO)
  - H.R. 2457—Introduced by Rep. Burgess Owens (R-UT) and Rep. Jim Costa (D-CA)
- Objective: Increase the number of trained mining professionals
  - Establish a grant program for mining schools to receive funding to recruit students and carry out studies, research projects, or demonstration projects related to the production of minerals
  - Establish the Mining Professional Development Advisory Board to evaluate applications and recommend recipients to the Secretary of Energy
- Authorization: \$10 million for 8 years.



# Ecosystem Redevelopment – Systems & Processes

- Technology innovation with Systems integration
- Digital transformation and automation
- Domestic infrastructure capacity development
  - Expand mining operations base
  - Processing facilities commissioning & expansion
  - Advance transportation and logistics
  - Energy systems delivery (including SMRs)
  - R&D and demonstration hubs



# Ecosystem Redevelopment – Science & Technology

- Accelerate discovery, foundational science, and engineering for scale
- Promote cross-sector technology transfer
- Increase innovation pace and market opportunities for processes and products involving critical minerals and materials
- Advance technology entrepreneurship and investment
- Drive market opportunities and supply chain growth with innovation, efficiency and lower total lifecycle cost



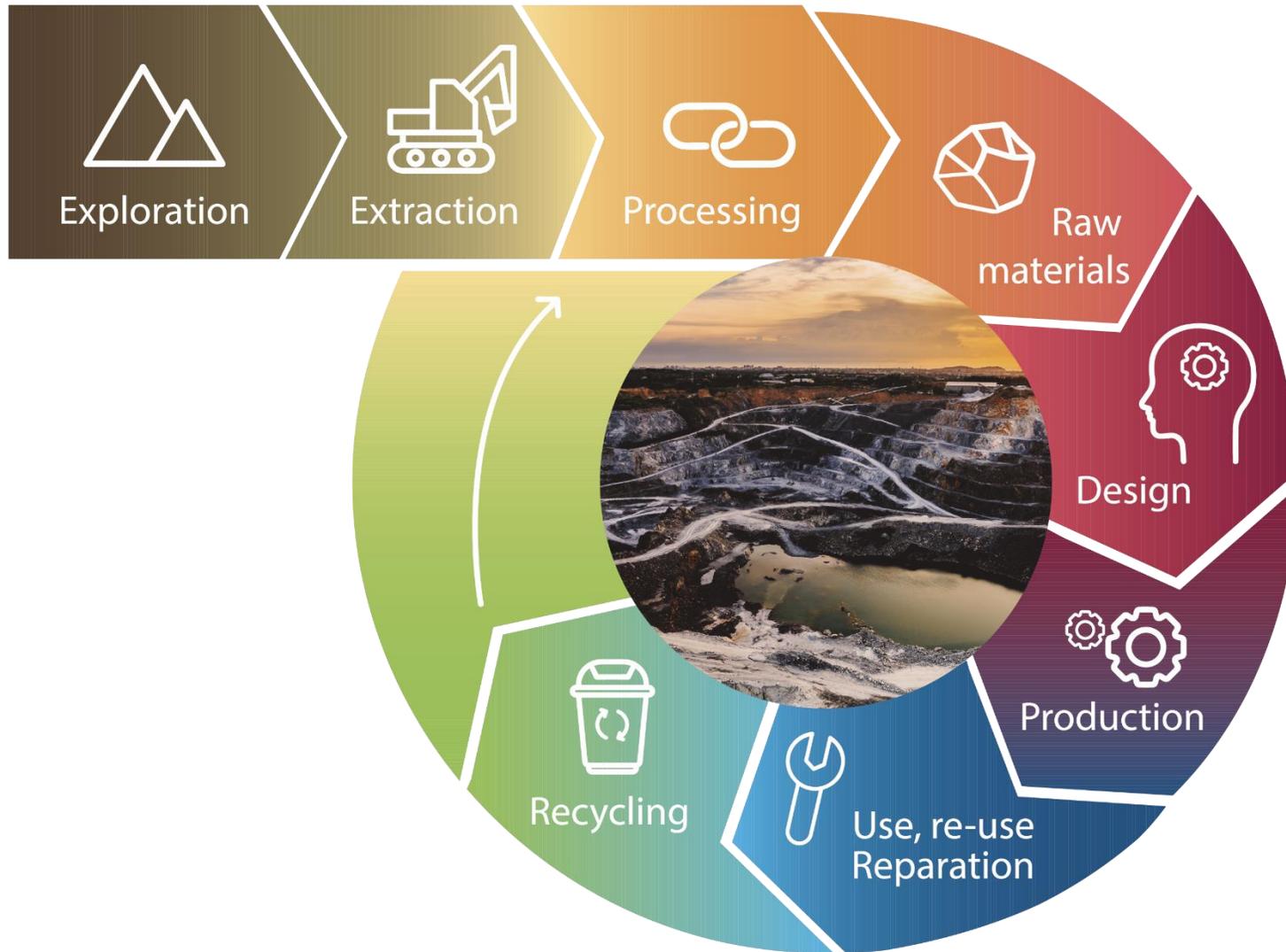
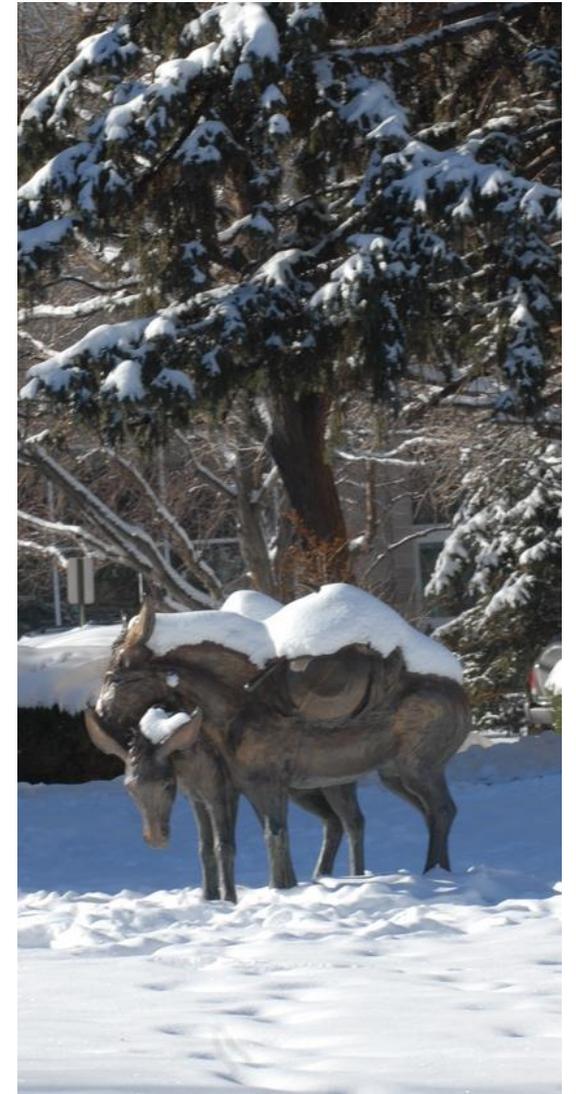


Image: Idea.es



# The Mine of the Future

The Mine of the Future is a vision that integrates advanced technologies, automation, data analytics, and sustainable mining practices to increase productivity, improve safety, minimize environmental impact, and optimize resource utilization.

**Low Carbon to Net Zero**

**Minimal Tailings**

**Minimal Footprint & Water Use**

**In Situ Recovery**

**Max Rate Recycling**

**Affordable, Safe, Clean, & Sustainable**

**Automated/AI Leveraged**

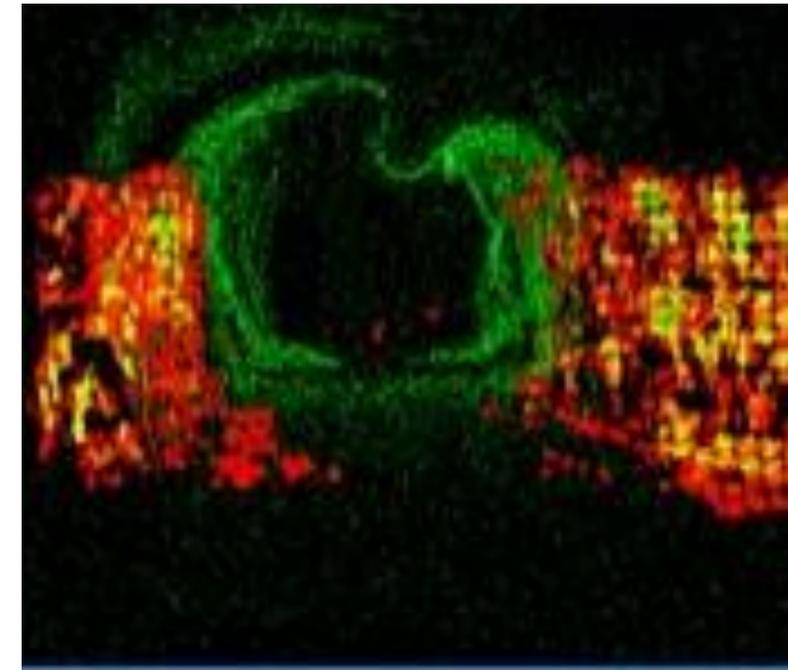
**Community & Environment Centered**



# Efficiency and Safety Through Digitalization and Automation

**The mine of the future is a fully integrated digital mine:**

- AI/machine learning/robotics for exploration, mining and processing
- Continuous & Selective Directed Mining
- Improved operations and productivity through communications and data management
- Safer, more efficient mining and maintenance practices through automation
- Deep underground-first autonomous design, operations with reduced surface impacts





# Design for Sustainability

- Community-centered innovation with co-developed solutions
- Integrated Water + Energy Systems
- Zero-Waste, Zero-Emission Mining
- Tailings management and total use
- Innovation in processing and extraction
- Design for minesite remediation



# Vision

**A new era of mining: Safe, sustainable, data-driven, attractive and human-centered**

**Call to action: Partnership, Research, Innovation**



# Thank You!

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