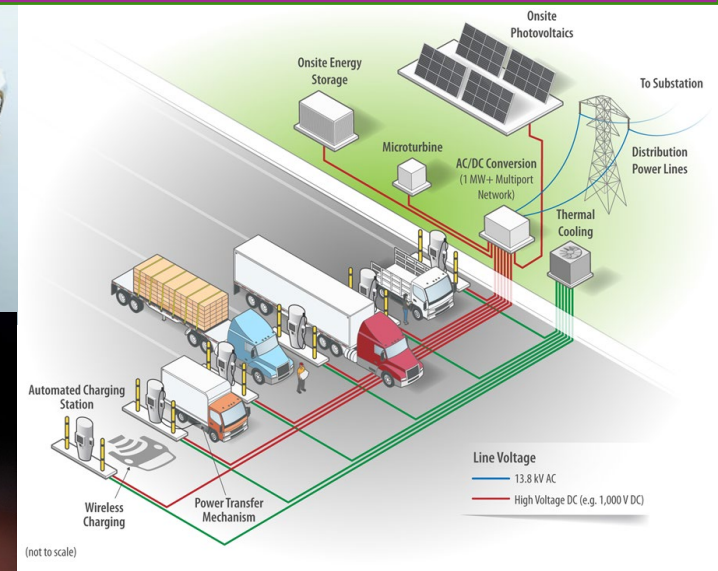
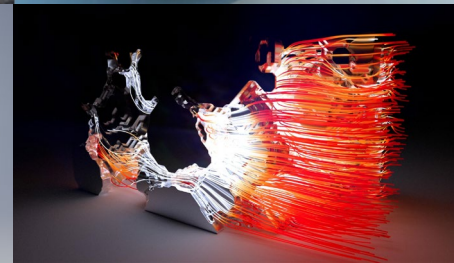
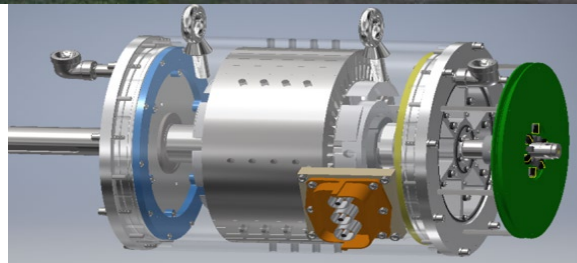
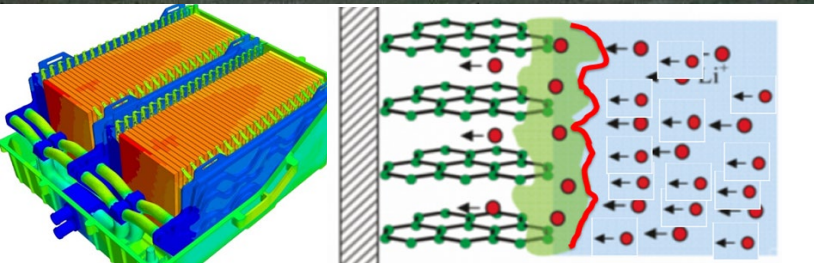


VTO Battery R&D Program – Prospects for Ultra-High-Energy Density Batteries

Simon Thompson, Ph.D.

Battery Technology Development Manager

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DOE VTO Battery R&D Roadmap (Near, Medium, and Long Term)

Improved Li-ion

Graphite : NMC/LFP

Projected Cell Specific Energy, Cost
300 Wh/kg, \$100/kWh

Current cycle life	> 1,000
Calendar life	> 10 years
Mature Manufacturing	Yes
Fast charge	Reduced cycle life
Cost positive recycling	No

R&D Needs

- Improved fast charge
- Low temperature performance
- Low/no cobalt cathodes
- Cost positive recycling

Next-Gen Li-ion

Silicon : NMC/LFP

Projected Cell Specific Energy, Cost
400 Wh/kg, ~\$75/kWh

Current cycle life	> 1,000, for ~320 Wh/kg
Calendar life	~3-5 years
Mature Manufacturing	Emerging
Fast charge	Yes
Cost positive recycling	No

R&D Needs

- Improved calendar life
- Abuse tolerance improvement
- Low/no cobalt cathodes
- Cost effective and scalable pre-lithiation

Lithium Metal

Li metal : NMC/LFP/Sulfur

Projected Cell Specific Energy, Cost
500 Wh/kg, ~\$50/kWh

Current cycle life	> 200, for ~450 Wh/kg
Calendar life	TBD
Mature Manufacturing	No
Fast charge	Maybe
Cost positive recycling	No

R&D Needs

- Improved cycle and calendar life
- Protected lithium
- Dendrite detection and mitigation
- Cost effective manufacturing

DOE VTO Battery R&D Roadmap

Na-Ion

Hard Carbon : Layered Oxide

Projected Cell Specific Energy, Cost
100-180 Wh/kg, \$75-125/kWh

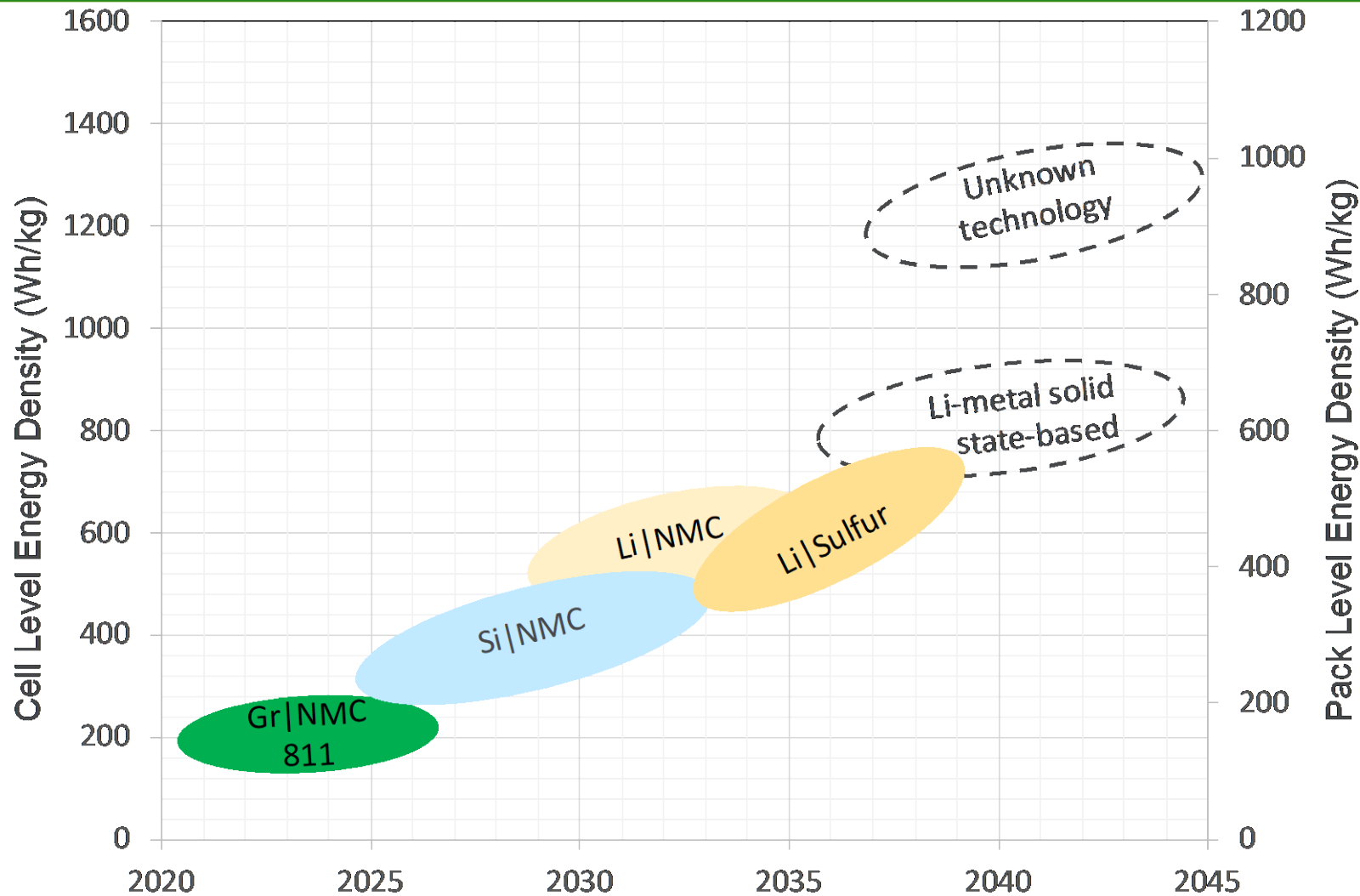
Current cycle life	200-1,000
Calendar life	> 10 years
Energy Density	Too low
Mature Manufacturing	Not yet
Fast charge	Unknown
Cost positive recycling	No

R&D Needs

- Improved energy density
- Low/no cobalt and nickel cathodes

Notional Battery Chemistry Roadmap

Very rough, not prescriptive
transportation application based on
energy density



From 2023 NASA-DOE Electric Aviation Workshop, credit Venkat Srinivasan, ANL

Fully-electrified rail, marine, aviation

Long-haul heavy-duty, limited passenger aviation, high-energy duty cycle off-road vehicles

UAVs, eVTOLs, medium-duty (e.g., box trucks), heavy-duty (e.g., regional haul, drayage)

Light-duty transportation, medium-duty (e.g., delivery vans)

Heavy-duty long-haul trucks

- **The Challenge:** safe battery storage to enable 500+ mi w/o offsetting cargo, rapid charging, at/below TCO parity with diesel ICE
- **Class 8 truck segmentation**
 - Sleeper-/daycab, team driving, derating duty cycle: long-haul, regional haul, drayage
 - Distinct needs of North American market
- **Long-haul Class 8 truck daily mileage (source: 2023 VIUS data)**

	Average (mi)	80 th percentile	90 th percentile	99 th percentile
Miles	425	536	636	1,165
Useable Energy (kWh)	765	965	1,145	2,097
Specific Energy (Wh/kg)	334	422	550	1,134
Energy Density (Wh/L)	955	1,205	1,573	3,242

Assumptions:

- Single charge/day (!)
- 1.8 kWh/mi
- 0.35 vol/mass ratio
- 10 y, 2,000+ cycles

Battery Needs for Long-Haul HD Trucks

- **Energy needs:**
 - 1 MWh+ on board
- **Rate capability:**
 - lower than LDVs, but power fade could limit use
- **Charge acceptance:**
 - >2C charge preferable, regen on downhill routes
- **Cycle life:**
 - 2 cycles/day, 300 day/yr, 8 yr life = 4,800 cycles (example)
- **Safety: zero tolerance for thermal propagation events**
- **Cost: TCO basis; many considerations including vocation, resale or repurposing pack or truck**

HD VOLTS - Analyzing Battery Needs for HD Trucks

- Combine real-life duty cycle data, battery modeling, ML tools, TCO analysis
- Duty cycle and charging:

Long Haul operation (16 h/day (600-800 mi/day), a team of drivers)

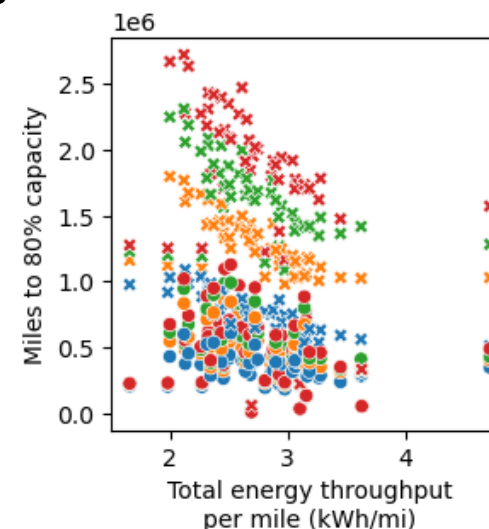
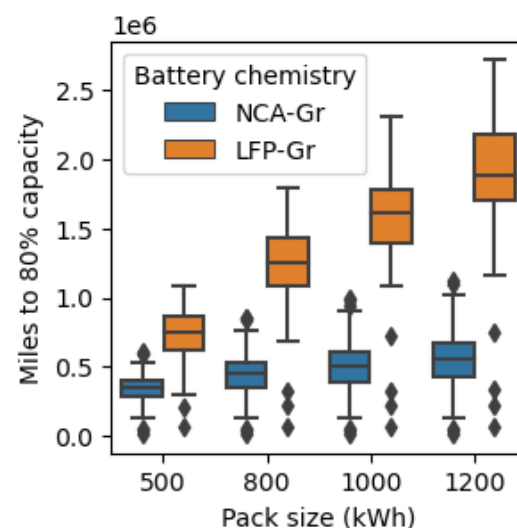
LH 1	4 h Drive (150-200 mi)	1 h Break (0.7 C)	4 h Drive (150-200 mi)	1 h Break (0.7 C)	4 h Drive (150-200 mi)	1 h Break (0.7 C)	4 h Drive (150-200 mi)	5 h Break (0.4 C)
LH 2	4 h Drive (150-200 mi)	2 h Break (0.4 C)	4 h Drive (150-200 mi)	2 h Break (0.4 C)	4 h Drive (150-200 mi)	2 h Break (0.4 C)	4 h Drive (150-200 mi)	2 h Break (0.4C)

Credit:
Bumjun Park, Tanvir Tanim



Scenarios aligned with battery size and regulations associated with drive time

Pack size substantially impacts life. Small packs have higher depth of discharge, more cycles = shorter life.



‘Difficult’ trips (heavy loads) reduce lifetime due to increased energy throughput per mile.

Credit: Paul Gasper



Thank you for your attention

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