

# **Methane Emissions from the U.S. Natural Gas Industry and Leak Detection and Measurement Equipment**

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# Overview



- U.S. GHG Emissions by Gas
- Natural Gas STAR Overview
- Natural Gas in the GHG Inventory
- Updates to Natural Gas Estimates (1990-2009 Inventory)
- Leak Survey Methods
  - Leak detection tools
  - Leak measurement tools
- Contact and Further Information

# Why Focus on Methane?



- A potent greenhouse gas (GHG) with 100-year global warming potential of 25; atmospheric lifetime of ~12 years
- The 2nd most important GHG accounting for ~18% of total climate forcing
- A primary component of natural gas and a valuable, clean-burning energy source
  - Proven, viable technologies and practices exist to reduce methane emissions cost-effectively
- Oil and natural gas operations are a significant source of total U.S. (23%) and global (18%) human-made methane emissions.
- Methane emissions in the oil and gas industry comprise over 70% of total U.S. Natural Gas industry GHG emissions on a 20 year global warming potential basis.

# Natural Gas STAR Program



The Natural Gas STAR Program is a *flexible, voluntary partnership* between EPA and the oil and natural gas industry designed to *cost-effectively* reduce methane emissions from natural gas operations.

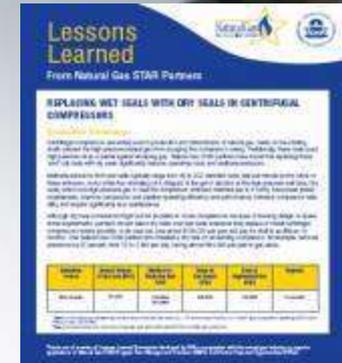
- Over 120 partners and endorsers comprising over 50% of U.S. oil and gas industry from well head to burner tip



# Natural Gas STAR Key Components



- **Guidance on new technologies and practices**
  - Technical documents on more than 80 **cost-effective** technologies and practices
  - Free Technology Transfer workshops
  - One-on-one technical assistance to identify and prioritize cost-effective methane emission reduction opportunities
- **Annual record of partner voluntary actions and methane savings**

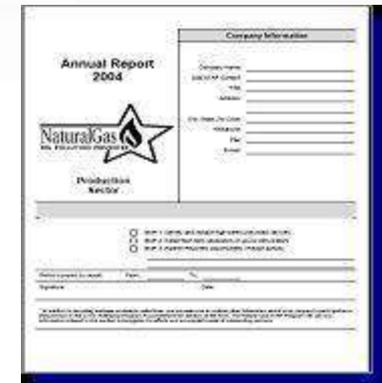


## Technical Information



Project Demonstrations

## Workshops



Annual Reports



# What is Cost Effective?



The simple payback is the number of years it takes to pay back the capital cost of a project (based on \$3/Mcf)

🔥 Payback within 10 years	87%
🔥 Payback within 3 years	77%
🔥 Payback within 12 months	47%
🔥 Immediate payback	1%

Percentage of over 80 Gas STAR Recommended Technologies and practices at each payback level

Yet billions of dollars in losses through fugitive and vented emissions each year.





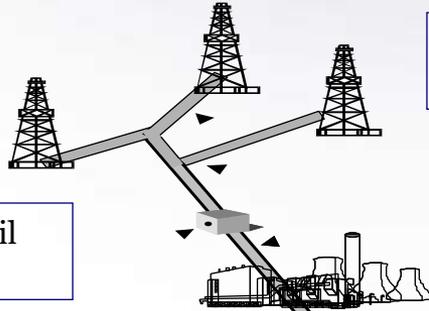
# Cost-Effective Methane Mitigation Opportunities



## Oil Production

Route casinghead gas to VRU or compressor for Recovery & Use or Sale

Install VRUs on crude oil storage tanks



Reduced emission well completions

Economic replacement of reciprocating compressor rod packing

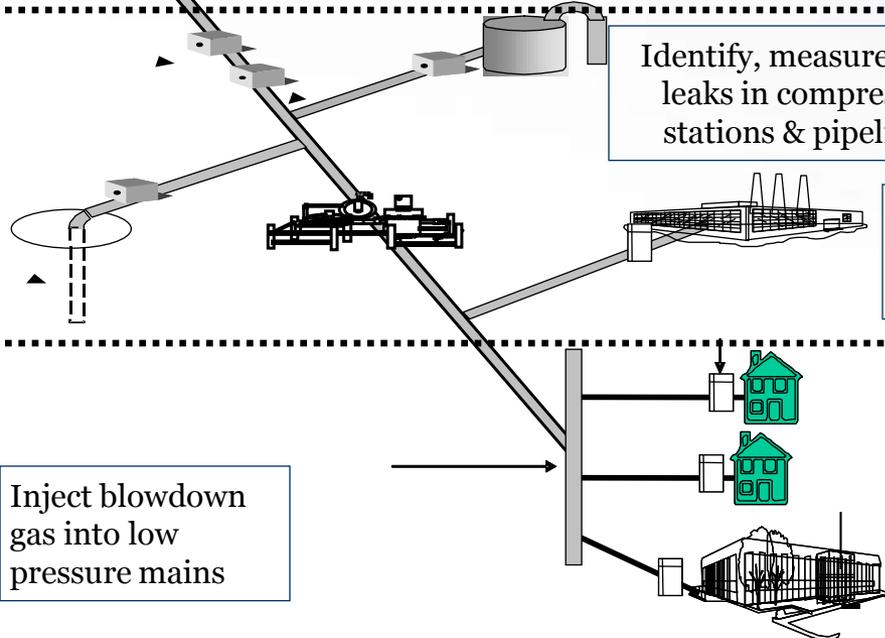
Install flash tank separators on dehydrators

Identify, measure & fix leaks in processing plants

## Gas Transmission

Use pipeline pumpdown

Composite Wrap for Non-Leaking Pipeline Defects



Identify, measure & fix leaks in compressor stations & pipelines

Re-route gas to fuel system or sales line or flare

Replace wet seals with dry in centrifugal compressors

## Gas Distribution

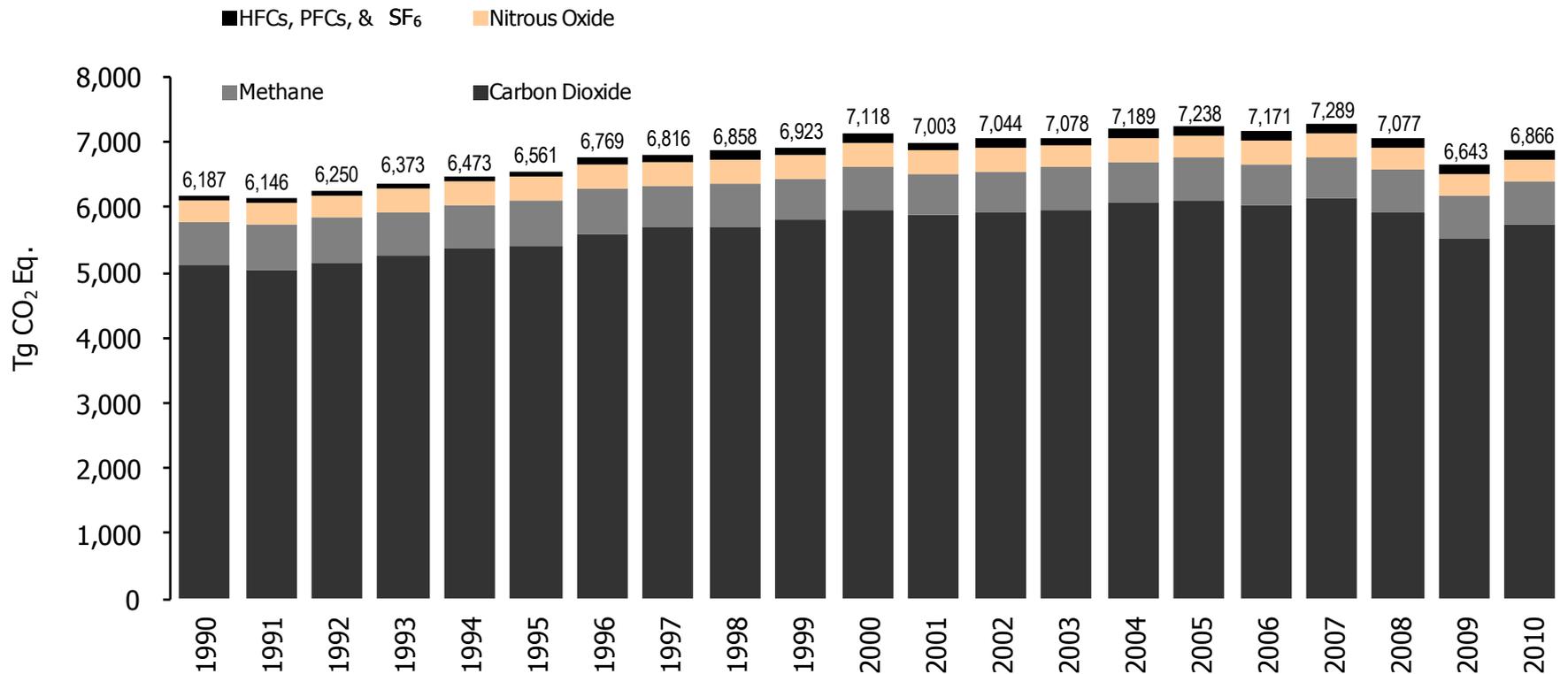
Identify, measure & fix leaks in pipelines & metering and regulating stations

Inject blowdown gas into low pressure mains

# U.S. GHG Emissions by Gas



In total, emissions increased by 11% from 1990 to 2010.



Source: *Draft Inventory of U.S. Greenhouse Gas Emissions and Sinks: 1990-2010* (Feb. 2012).  
[epa.gov/climatechange/emissions/usinventoryreport.html](http://epa.gov/climatechange/emissions/usinventoryreport.html).

# Natural Gas in the GHG Inventory



- EPA's annual GHG inventory includes estimates for oil and gas production, processing, transmission and storage, and distribution
- 30.9 MMTCO<sub>2</sub>e total CH<sub>4</sub> emissions from petroleum systems
- 221.2 MMTCO<sub>2</sub>e total CH<sub>4</sub> emissions from natural gas systems
  - 130.3 field production (includes wells, gathering pipelines, and well-site gas treatment facilities such as dehydrators and separators)
  - 17.5 processing (includes compressors and acid gas removal plants)
  - 44.4 transmission and storage (includes compressor stations and storage tanks)
  - 29.0 distribution (includes pipelines and gate stations)
- CH<sub>4</sub> emissions from natural gas systems increased 31.4 MMTCO<sub>2</sub>e, or 17%, from 1990-2009
  - Key driver of increase is increased production
- 32.2 MMTCO<sub>2</sub> non-combustion CO<sub>2</sub> estimates from natural gas systems
  - 10.9 field production, 21.2 processing, 0.1 transmission and storage
- 0.5 MMTCO<sub>2</sub> total CO<sub>2</sub> emissions from petroleum systems

# Updates to Natural Gas Estimates (1990-2009 Inventory)



- EPA did not make changes to the 1990-2010 Inventory
  - Same methodologies, emission factors, sources of activity data as 1990-2009
  - Ongoing review of information and data received
- Several changes made in 1990-2009 Inventory published last year
  - Increased calculated emissions to 120% of the previous Inventory
  - Main contributors to increase were improvements to estimates for gas well clean ups, condensate storage tanks, and centrifugal compressor seals
- Included emissions from gas wells with hydraulic fracturing for the first time
  - Used emission factor first published in the GHG Reporting Program, Subpart W TSD (April 2010)
  - New factor based on four recent data sources containing over 1,000 data points
    - Includes direct industry estimates of emissions captured with reduced emission completions.
    - Data is set representative, including both low (e.g., CBM) and higher pressure wells
  - Previous inventories based on assumptions used in the EPA-GRI study (based on data from 1992) when hydraulically fractured gas wells were not as common

# Leak Survey Methods



- Leak detection tools
  - Infrared cameras
  - Catalytic oxidation/thermal conductivity detector
- Leak measurement tools
  - Acoustic leak detector and quantifier
  - Hi Flow Sampler
  - Calibrated vent bag
  - Vane/hot wire anemometers
  - Ultrasonic flow meter
  - Turbine meter

*The technologies mentioned in this presentation are those that Natural Gas STAR Partners have reported using from own projects and experience. EPA is not endorsing a particular technology or brand.*

# Leak Detection and Measurement Tools



- Catalytic oxidation/thermal conductivity detector: combines *catalytic detection* with *thermal conductivity* to provide accuracy and sensitivity over the entire concentration range (0 to 100 percent) of gas
- Acoustic leak detector and quantifier: detects leakage across a closed valve by detecting the level of sound (in decibels) of leaking gas as it expands across the leak
- Hi Flow Sampler: Variable flow rate sampling system that provides total capture of the emissions from a leaking component



# Leak Measurement Tools



- Calibrated vent bag: bag of known volume (e.g., 3 ft<sup>3</sup>), made from antistatic plastic with a neck shaped for easy sealing around the vent
- Vane anemometer: channels emissions over a rotating vane that in turn rotates a fan to measure velocity of emissions
- Hot wire anemometer: measures emissions velocity by noting the heat conducted away by the emissions



# Leak Measurement Tools



- Ultrasonic flow meter: consists of two transducers: both are ultrasonic signal generators and receivers
- Turbine meter: used on hydrocarbon emissions exceeding 10 standard ft<sup>3</sup>/minute
  - Allows continuous and automated measurement with a recording device



# Infrared Cameras



**FLIR GF320**

**Opgal EYE-C-GAS**



# Infrared Cameras



Compressor Station Blowdown



Storage Tank Emissions

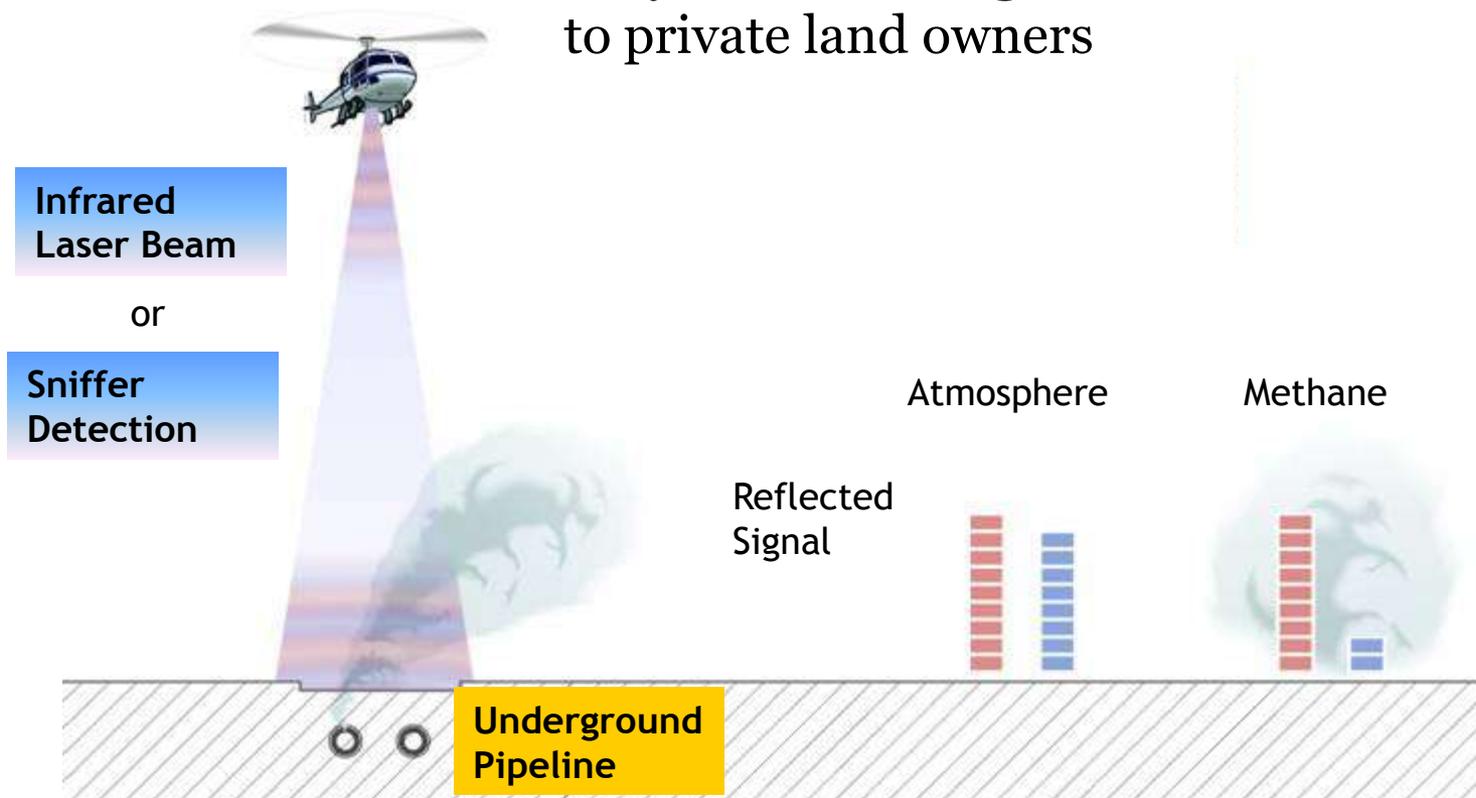


- Can see methane leaks and volatile organic compounds
- Displays real-time visual image, allowing quicker identification and repair of leaks
- Allows for screening hundreds of components an hour
- Can screen inaccessible areas:
  - Vent stacks
  - Blowdown systems
- “Wish” – to have a camera that can measure emissions as well.

# Aerial Pipeline Leak Surveys



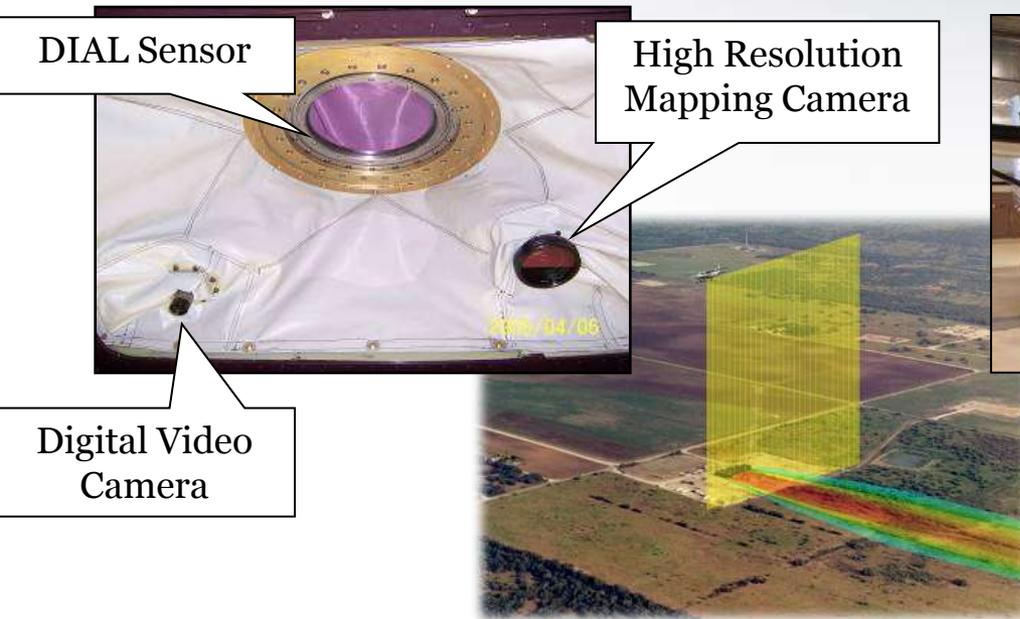
- Over 10 times faster than ground surveys
- Full coverage of the right-of-way
- Easy access to rough terrain and non-disruptive to private land owners



# ITT's Airborne Natural Gas Emission Lidar (ANGEL) Service



- Airborne Differential Absorption Lidar (DIAL)



Source: ANGEL, Aerial image

- Example emissions rate quantification:
  - Consider a “fenceline” 100-ft high by 100-ft wide (10,000 ft<sup>2</sup>)
  - At a wind speed of 2 mph = 10,560 ft/hour,  $1.056 \times 10^8$  standard ft<sup>3</sup>/hour (SCFH) of airflow across that fenceline under standard conditions
  - If the air contains 1,000 ppm of methane on average (0.1%), then the methane flow is approximately 105,600 SCFH = 2,545 thousand standard ft<sup>3</sup>/day (MSCF/day)

# Apogee Leak Detection System (LDS) and Chesapeake Energy



- Apogee LDS: an infrared-based method for detecting leaks from hydrocarbon liquids and gas pipelines, production and storage facilities, landfills, and coal-seam seeps
- Chesapeake's Eastern Division has successfully used the Apogee LDS to survey gathering lines in several operating areas within the Appalachian Basin
- Sept. 2008 flight covered 616 miles
- To cover the same area with ground patrol:
  - 4 men: 2 men on 2 crews, 2 vehicles, and fuel
  - 6 hours/day; 6 miles/day
  - Result: 100 days, 3,200 man hours, 5 months of detection
- Flight time was 65 hours
- Real savings in man hours, time, and vehicle fuel



# Leak Surveys Inc. (LSI) and Enbridge



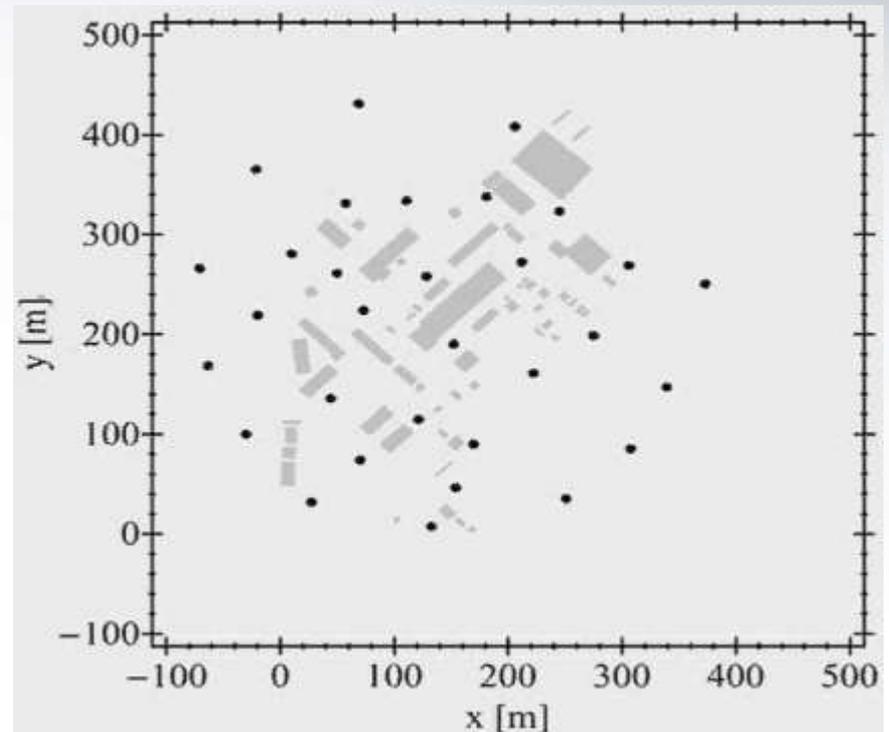
- After becoming a Natural Gas STAR Partner, Enbridge was interested in aerial infrared imaging to identify pipeline leaks
- Worked with LSI on a pilot project to survey 160 miles of pipeline, discovering 22 leaks that would have otherwise been undetected
- Immediately repaired all leaks, allowing Enbridge to reduce methane emissions by 1.38 million cubic feet (MMcf) per day
- Enbridge agreed the pilot project was a success and contracted LSI for three additional surveys—totaling more than 443 miles of pipeline surveyed
  - Total of 30 leaks discovered and repaired through the three efforts



# Inverse / Sensor Oriented Analysis



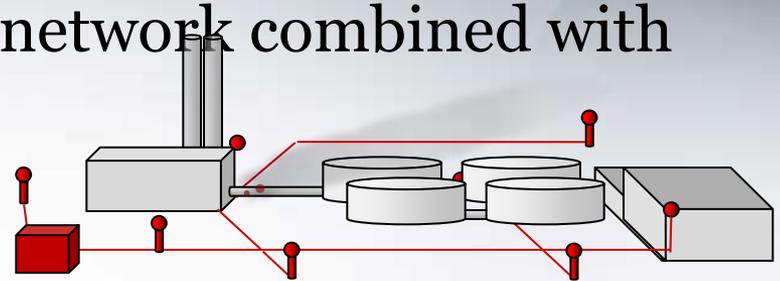
- Starting from measurable sensor data, what source(s) would reproduce observations?
  - Sensor data contains information about upwind concentrations
- Similar approaches used on continental scale since <1980s
- We are considering two classes of methods:
  - Statistical (trajectory based)
  - Adjoint (gradient optimization based)



# What is the vision?



- Permanent concentration sensor network combined with wind direction and speed
  - Quasi-continuous operation
  - Directed maintenance to new leaks as they appear
  - Reduced costs and reduced emissions
- Current research focus:
  1. Detection system design
  2. Numerical testing and development of statistical source location algorithms
  3. Simulation and development of advanced, gradient adjoint based, quantification algorithms





- Detailed proof of concept simulations show ability to locate synthetic emission sources, within in a complex geometry, under a range of conditions
  - Adjoint approach shows potential to ultimately quantify sources, but still in very early phases of development
- Steady progress continues on developing field-ready sensors and strategies to efficiently implement source location algorithms
  - Next steps would include controlled release experiments

Matthew Johnson, *Canada Research Chair in Energy & Combustion  
Generated Pollutant Emissions, Associate Prof., Carleton  
University*

# Future Wish List



Remote sensing equipment that  
**MEASURES** emissions

Companies are working on this but equipment  
completion date is unknown

# Contact and Further Information



## **Roger Fernandez**

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## **Global Methane Initiative:**

[globalmethane.org](http://globalmethane.org)

## **Natural Gas STAR:**

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